



CASE STUDY

### SANDERS

Sanders is a classic national brand featuring premium chocolates, dessert toppings and baked goods using original recipes dating as far back as 1875. Sanders products can be found in multiple retailers across the United States.

**Industry:** Food & Beverage

**Location:**Clinton Twp, MI

Results



Improved visibility of the production-to-shipping process



Easier traceability to simplify compliance



Anytime, anywhere access to business information



Faster, better informed decision-making across the company

With labor-intensive, antiquated production systems in place, Sanders was experiencing slow or hindered business performance. The team wanted to improve its agility to meet rising demand and take advantage seasonal production opportunities. That meant bringing in an efficient system that allowed real-time tracking, improved traceability and accurate forecasting abilities. It led the Sanders team to Plex.

# Fine chocolatier Sanders, to this day, follows its founder Fred Sanders' vision.

"Bring European confectionary style to America by using only the finest ingredients and providing loyal and dutiful customer attention, while selling his confections at a reasonable price."

All the firm's products are made by lifelong specialists, to strict formulas, using all natural ingredients. The popularity of the brand attracted its new owners, Morley Candy Makers, Inc. in 2002.

### Breaking the mold

Sanders has innovation in its blood. In the early 1900s the firm was one of the first in Detroit to use electric motors in its production processes, hiring Henry Ford to keep them going. So it's no surprise that more recently, and on the crest of an expansion wave, the firm has identified cloud ERP as the best way to drive profitable production.





"We knew we needed to have something more interactive, something off-premises, and most importantly, something that we didn't have to manage every day, and Plex was the best fit for us,"

Ron Rapson

President, Sanders

## Staying ahead with a sprinkle of advanced technology

Historically, Sanders has been renowned for the exceptionally fine quality of their chocolates. However, a shorter span of time in between seasons and rising demand meant they needed to start seasonal production earlier each year. In addition, exporters wanted to start shipping Sanders chocolates all over the world. The stakes were higher than ever before and the processes that were working for Sanders up until now would no longer be able to support their new growth trajectory or support their vision for the company.

What they needed was an efficient system that allowed realtime tracking, drastically reduced paperwork, improved overall traceability and provided a more accurate way to forecast. In addition, they wanted anywhere, anytime access to their vendors Simply put, what Sanders wanted was better scalability, visibility, traceability and accessibility — and their old manual systems were falling short on all counts.

#### That's where Plex came in

After considerable research, Sanders zoomed in on the best fit for their business. With Plex's cloud ERP they no longer had to waste time and resources handling capacity. They could now access their reporting data in real time, gain better visibility into what their customers order, ultimately moving at the speed of their market demands.

Besides anticipating what's needed, they now had the tools to analyze the changes and save time and resources by acting on it in real time. This frees up their workforce to concentrate on more valuable tasks. In fact, with Plex's unique approach, they had a more efficient system that's built from the ground up with their needs at the center of this transformation.



### Serving up a bigger slice of the benefits

Today, Sanders is more than "Chocolate Worth Sharing." With the Plex Manufacturing Cloud, the firm has all the capabilities it needs to build a richer future. Enhanced visibility will accelerate operational productivity to take advantage of increased demand across seasons; real-time traceability will simplify compliance; and instant access to critical operational data will make real time decision-making an everyday feature from production floor to top floor.

"Plex gives me a platform to work with all departments. It eliminates the time spent in maintaining equipment and worrying about backups, which frees me up and allows me to help our teams add more value."

 Kevin Jablonski, Director of Information and Communications Systems, Sanders

#### **ABOUT PLEX**

Plex Systems, Inc., a Rockwell Automation company, is the leader in cloud-delivered smart manufacturing solutions, empowering the world's manufacturers to make awesome products. Our platform gives manufacturers the ability to connect, automate, track and analyze every aspect of their business to drive transformation. The Plex Smart

Manufacturing Platform includes solutions for manufacturing execution (MES), ERP, quality, supply chain planning and management, Industrial IoT and analytics to connect people, systems, machines, and supply chains, enabling them to lead with precision, efficiency, and agility. Learn more at www.plex.com



