



orion

# ORION SYSTEM

An **Integrated Asset Management system** supported by Reliability Engineering that allows companies to reach new level of operational efficiency, balancing **performance**, **risk** and **cost**.

The Orion system is a web-based system for managing industrial assets, supported by reliability and in accordance with the requirements of ISO 55001 and the PAS 55 guide. The system brings together **Management** and **Analysis** modules so that companies can manage their physical assets by doing more with less, managing risks in a sustainable way throughout the lifecycle of assets.

## OVERVIEW

- ▶ Asset Management System
- ▶ Supported by Reliability
- ▶ Complies with ISO 55000, PAS 55 and **The Asset Management Landscape (ISBN 978-0-9871799-2-0)**
- ▶ Integration with CMMS (e.g., SAP, MAXIMO), downtime logs, PIMS, condition monitoring systems and other sources of information to obtain data such as:
  - Asset Information
  - Work orders
  - Production or system downtime logs
  - Asset condition log
  - Performance parameters
  - Maintenance plans
  - Documentation
  - Other data
- ▶ Based on the functional hierarchy of the equipment
- ▶ User-friendly interface

**BENEFIT**  
(Value Proposition)

**ORION**  
(Enabling Modules)



Results-driven management based on performance indicators

Indicator Panel, Performance Alerts, Reports



Integrated view

AssetBook



Asset risk management

Risk Management, FMEA, LDA, RCM, Failure Forecasting, Asset Criticality Rating, GRI, Degradation Analysis, Artificial Intelligence



Cost reduction

SPF, LDA, Failure Forecasting, GRI, RCA, Production Loss Profile, Artificial Intelligence



Knowledge management

AssetBook, Group and User Portals, Analytics Management, Search



Support in ISO 55001 certification

Asset Management Cycle, MoC, AssetBook, Risk Management



Reliability Analysis

LDA, RGA, SPF, RCM, FMEA, RCA



Optimization of stock policies

LDA and SPF



Optimization of maintenance plans

RCM, LDA, Asset Criticality Classification, Preventive Maintenance and Predictive Maintenance, Degradation Analysis



Increased operational efficiency

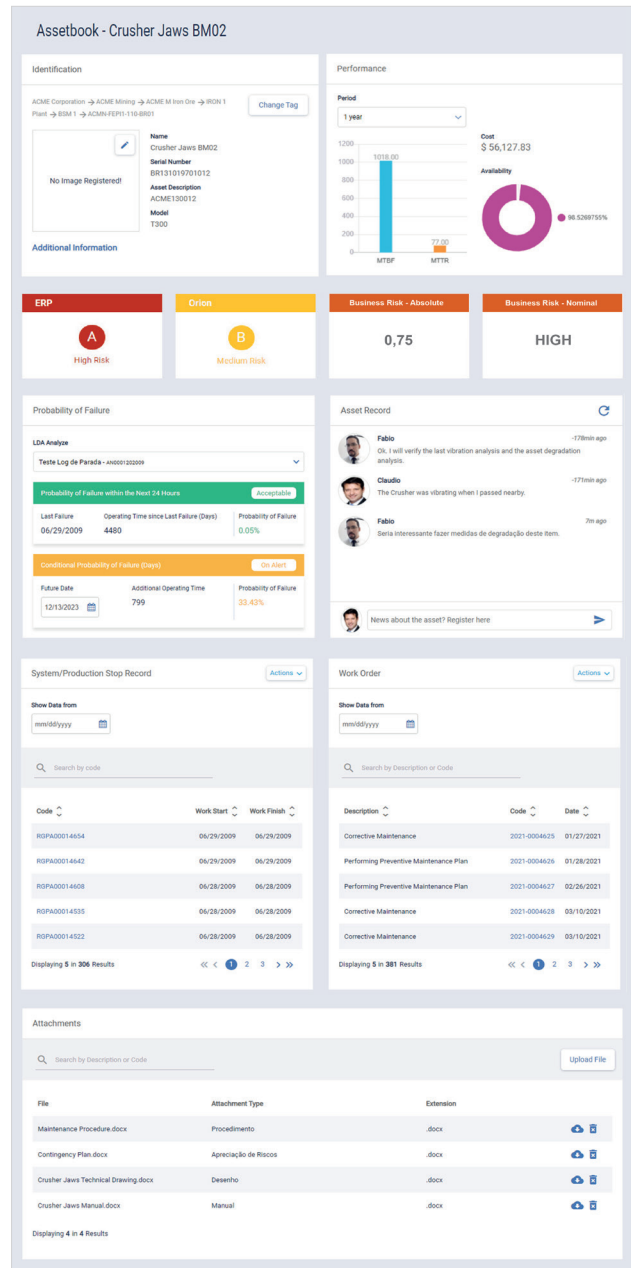
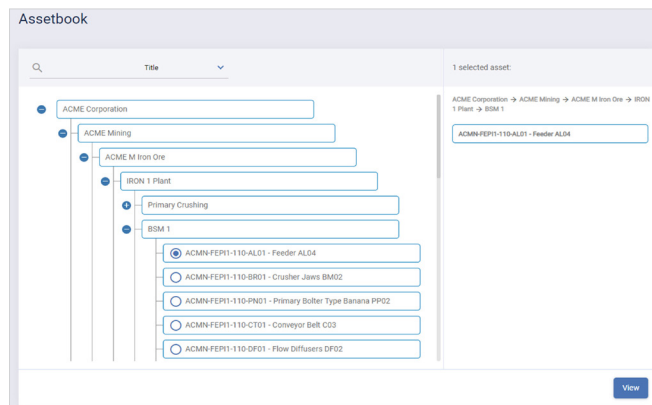
Improvement Project, Performance Alerts, Production Loss Profile, RCA, Action Plans

# ASSETBOOK

Compiles the several information about the asset, including: photos, location in the functional structure, acquisition date, work order history, maintenance plans, analyzes performed, system/production downtime logs, failure management reports, management of changes (MoC), performance indicators, contingency plans, etc.

## Benefits

- ✓ Integrated Vision
- ✓ Knowledge Management
- ✓ Support for companies in ISO 55001 certification



# MANAGEMENT MODULE

Orion includes several modules to help the company's management and guide decision making to achieve strategic goals. These modules are:

## ASSET MANAGEMENT CYCLE

Connects the organization's strategic planning with asset management, supported by performance indicators that cover the life cycle of each asset.

Allows for the organization and communication of the main documents required by ISO 55001: scope, asset management policy, stakeholders, SAMP (Strategic Asset Management Plan), objectives, AMPs (Asset Management Plans) and asset management system indicators.

Benefits:

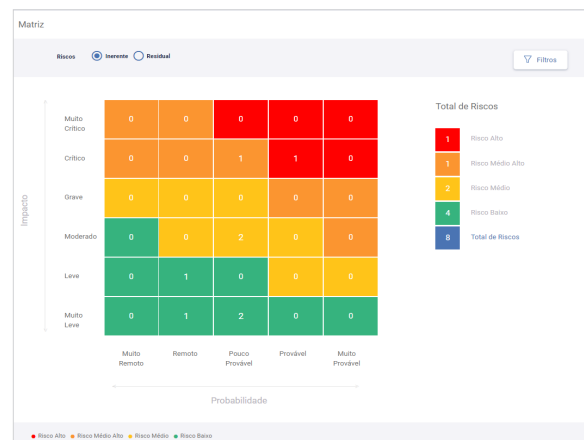
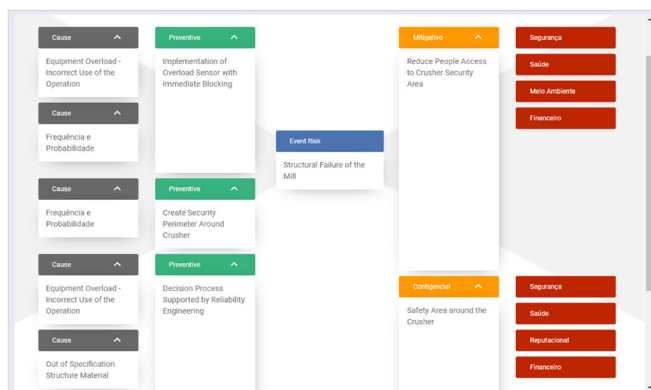
- ✓ Support for companies in ISO 55001 certification

## RISK MANAGEMENT

Process based on the ISO 31000 international risk management standard. It allows for an analysis of asset and business risk, comprising qualitative and quantitative approaches, including impacts on safety, health, environment, financial, bow-tie analysis, etc. It also allows you to create preventive, mitigative and contingent control and monitor their respective effectiveness.

Benefits

- ✓ Asset risk management
- ✓ Support for companies in ISO 55001 certification

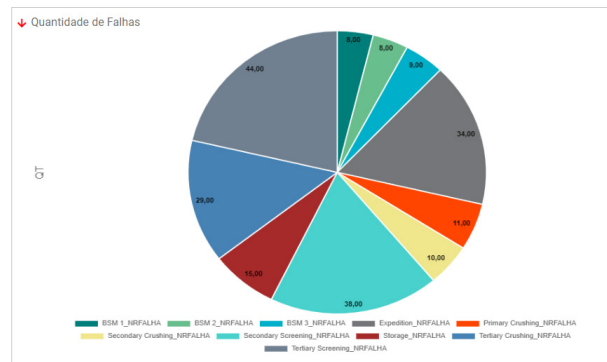
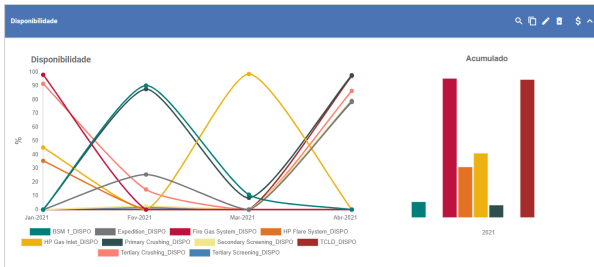
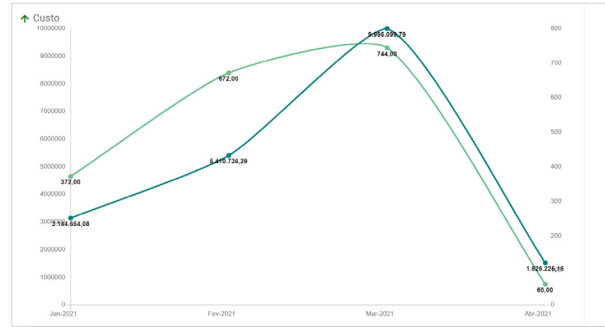
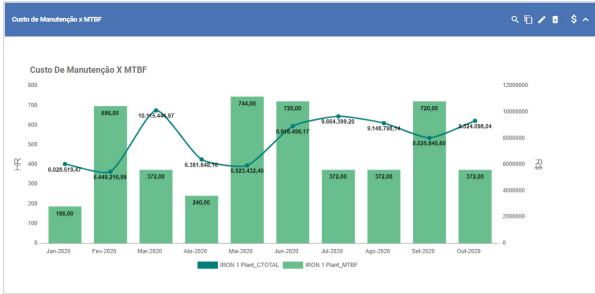


## KPI DASHBOARD

Allows for the creation of indicator panel customized for each user, to monitor the assets that are under their responsibility. It also allows for the detailing of indicators down to the lowest level of the system hierarchy.

### Benefits

- ✓ Results-driven management based on performance indicators



## FAILURE FORECAST / RELIABILITY FORECAST

Allows you to continuously monitor, through a daily analysis service, the probability of future failures based on asset information: the existence of equipment in stand-by and its operating condition, condition monitoring (ok, alarm or danger) and reliability distribution.

### Benefits

- ✓ Asset risk management
- ✓ Cost reduction

TAG	Criticality		Asset condition				Risk		Probability of Conditional Failure (days)						
	ESP	Orion	Risk Factor	Condition	Report	Intervention Deadline	Normal	Normal	Days without fail	15	30	60	90	180	360
ADMN/FERF1-100-AL01	A	B	35				NI	NI	226	2,0%	3,7%	6,8%	14,0%	24,4%	39,2%
ADMN/FERF1-100-BS01	A	C	144				NI	NI	193	13,1%	28,3%	50,9%	72,0%	89,4%	99,7%
ADMN/FERF1-100-FN01	A	A	90				NI	NI	174	10,1%	19,0%	33,0%	44,0%	54,4%	63,9%
ADMN/FERF1-100-CT01	A	C	248				NI	NI	179	4,1%	8,9%	13,3%	17,0%	20,1%	23,1%
ADMN/FERF1-100-CT02	A	C	256				NI	NI	195	3,4%	6,6%	10,0%	13,1%	16,0%	18,9%
ADMN/FERF1-110-BS01	A	B	-				NI	NI	199	3,4%	7,0%	10,6%	14,0%	17,0%	19,9%

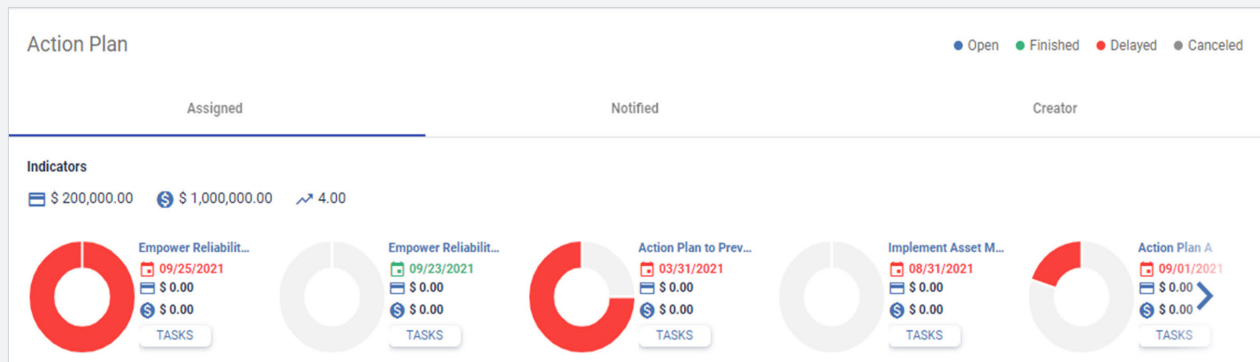


## ACTION PLANS AND TASKS

Allows you to create action plans and associated tasks. It makes it possible to monitor the evolution of actions, through the portals and by sending automatic emails to the persons responsible and engaged. It also provides a panel to monitor the GUT (Gravity, Urgency and Trend) and ROI prioritization of all action plans.

### Benefits

- ✓ Optimization of the Asset Management Plan monitoring process
- ✓ Improved information needed for decision making
- ✓ Increased operational efficiency



## PRODUCTION LOSS PROFILE

Allows you to classify production losses (reliability, inputs, demand, etc.) in up to three levels. This module analyzes the OEE (Overall Equipment Effectiveness) and allows for the management of losses.

### Benefits

- ✓ Cost reduction
- ✓ Increased operational efficiency



# IMPROVEMENTS AND CHANGES MODULE

KAIZEN ("improvement" or "change for the better")

Module to execute the Kaizen improvement process, which includes the work team building step, automatic sending of e-mails, approval process, etc.

\*Kaizen: Japanese methodology that refers to the philosophy or practices that focus on the continuous improvement of manufacturing, engineering, business management or any process.

## QCCs - QUALITY CONTROL CIRCLES

Module to perform the QCC improvement process, which includes the work team building step, automatic sending of emails, approval process, etc.

\*QCC: Japanese methodology where employees can regularly and voluntarily contribute to improving the quality of processes, products and equipment.

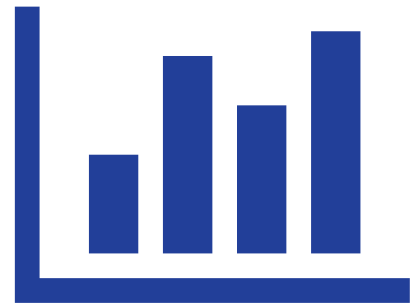
It aims to identify possible solutions to problems detected and put them into practice in an organized manner and without losing productivity.

## ECR - ENGINEERING CHANGE REQUEST

Module for executing, requesting and generating changes in a project. Includes approval and formalization process for design changes.

### Benefits

- ✓ Cost reduction
- ✓ Optimization of activities, processes and resources
- ✓ Implementation of a continuous improvement process



# ANALYSIS MODULE

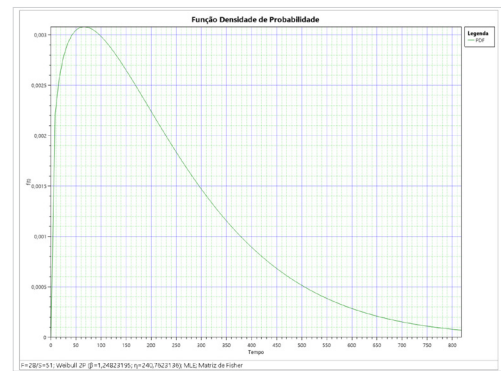
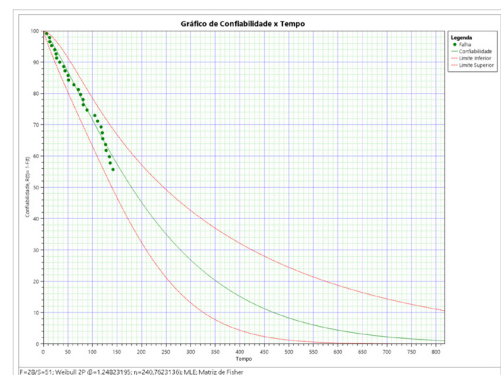
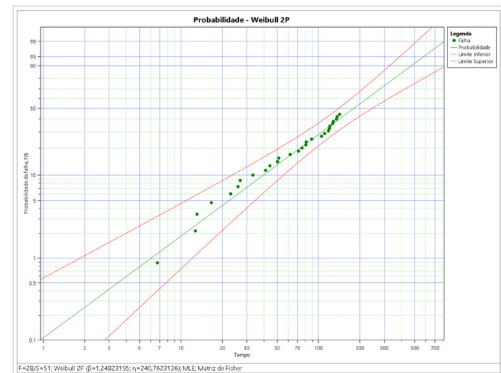
Orion is an asset management system that includes quantitative and qualitative analysis modules. These modules include:

## LIFE DATA ANALYSIS - LDA

Module to analyze the reliability and maintainability of assets.

### Benefits

- ✓ Asset risk management
- ✓ Reliability analysis



**LDA: AN0008202105**

Analyses Register | Data Collection And Processing | Reliability and Maintainability Analysis | Report

Analysed Functional Position: ADMN/EPN/100/AL01 - Wheel AL01

Analysis Data:

Analysis Name	Analysis Date	Owner	Selected Base
LDA Equipamento Primary Crushing	05/14/2021	Mauricio Vieira Lima	Original Data
Analysis Period	Data Source	Failure Rating	
05/05/2018 and 02/31/2020	Web Upload		

Results:

	Lower Bound	Median	Upper Bound
MTBF	2.100,15	11.770,82	64.679,42
MTTR	5,12	4,15	5,52
LDA BTD	81,06	170,89	300,22

Reliability and Maintainability parameters and tables are also displayed, including Weibull distribution parameters and various performance metrics over time.

**Reliability Interpretation:** Lognormal distribution. Behavior: Very high variability and standard deviation >> mean. Failure Characteristics: Premature death / infant mortality. Failure Cause: Quality control problems (possible, and/or installation or assembly error, and/or excessive load applied, and/or error in the ownership of the record (data problem), and/or rupture due to high efforts, etc. Recommended Action: Carry out a study to analyze why some items fail with little operating time and others fail after time as expected.

**Maintainability Interpretation:** Weibull\_2P distribution. Variability of Maintenance Cycles: Very low variability and standard deviation >> TAPE. Maintenance Characteristics: Repair times are very well distributed around TAPE. Comment: Very homogeneous teams, both in the diagnosis and in the faults repair. Recommended Action: Observe if the TAPE is within values compatible with the company's goals.

Summary: Probability of Failure within the Next 24 Hours: **Acceptable** (0.21%). Conditional Probability of Failure (Days): **To Alert** (0.13%).

**LDA: AN0008202105**

Filters for Analysis Configuration: Date Range, Analysis Period, Start Date of Service Date, End Date of Service Date.

Events Found:

Status	Type	Start Date	End Date	Order Exception	Order Number	Interaction Type
Completed	Performing Preventive Maintenance	2019-02-19 10:00	2019-02-19 10:00		2019-02-19-02	Preventive Maintenance
Completed	Performing Preventive Maintenance	2019-02-19 10:00	2019-02-19 10:00		2019-02-19-02	Preventive Maintenance
Completed	Performing Preventive Maintenance	2019-02-19 10:00	2019-02-19 10:00		2019-02-19-02	Preventive Maintenance
Completed	Performing Preventive Maintenance	2019-02-19 10:00	2019-02-19 10:00		2019-02-19-02	Preventive Maintenance
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Summary: Probability of Failure within the Next 24 Hours: **Acceptable** (0.21%). Conditional Probability of Failure (Days): **To Alert** (0.13%).

## RELIABILITY GROWTH - RGA

Module to analyze the MTBF trend, by using statistical properties.

### Benefits

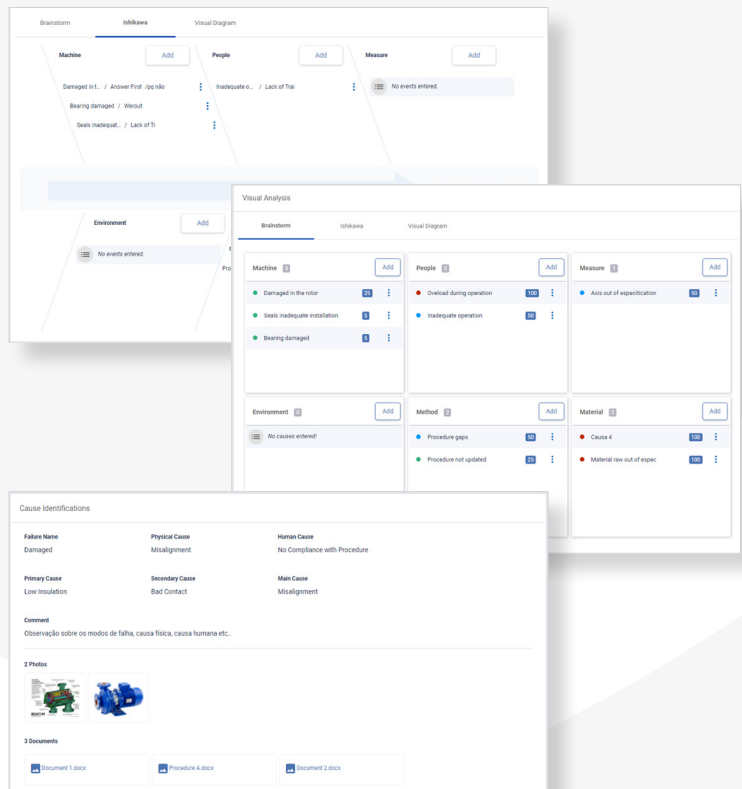
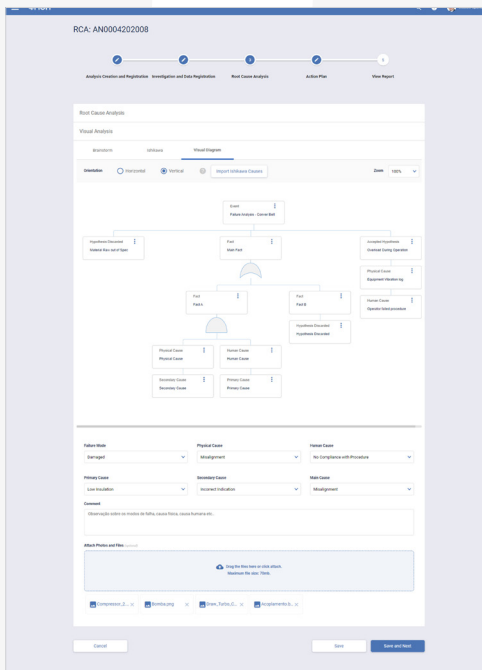
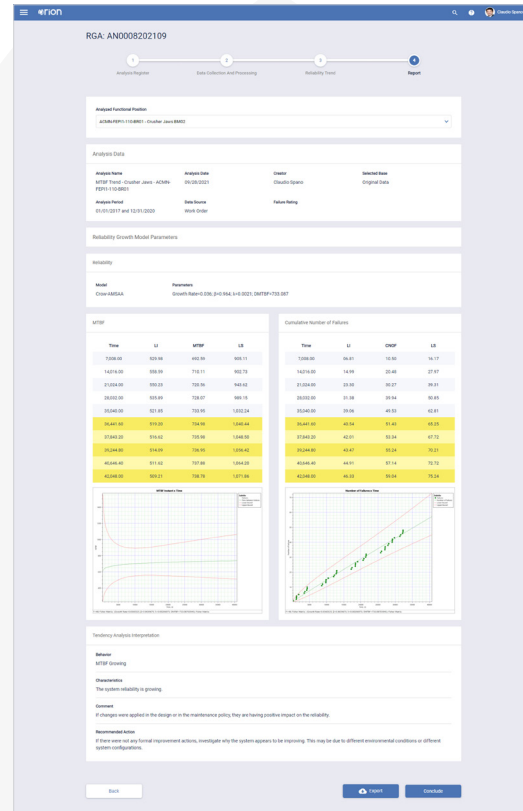
- ✓ Reliability analysis

## ROOT CAUSE ANALYSIS - RCA

Module to eliminate recurrent failures by identifying their root cause with a structured process. It includes the following tools: Brainstorming, 5 Whys, Ishikawa Diagram, Cause/Effect Analysis and RCA.

### Benefits

- ✓ Costs reduction
- ✓ Reliability analysis
- ✓ Increased operational efficiency

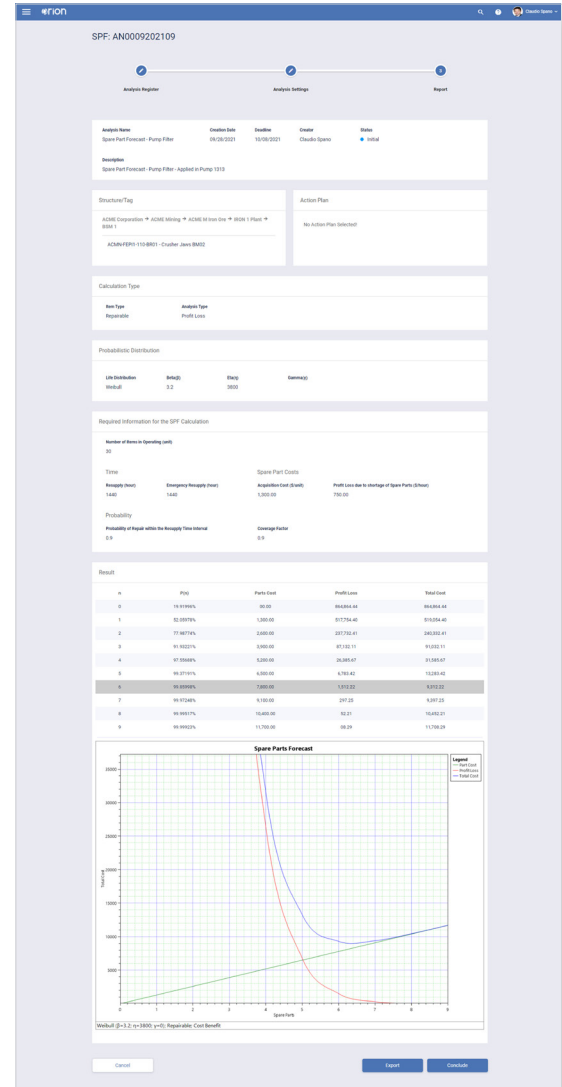


## SPARE PARTS FORECAST

Module to determine and set the optimal quantity of spare items based on the item life curve and other information (leadtime, cost, loss of profit, risks, etc.).

### Benefits

- ✓ Optimization of stock policies

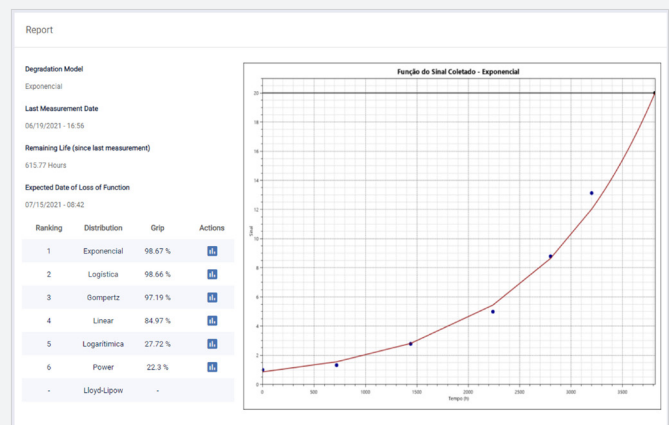


## DEGRADATION ANALYSIS

To estimate the life of items from condition monitoring data, through data integrated with monitoring systems or manual input.

### Benefits

- ✓ Forecast of future failures

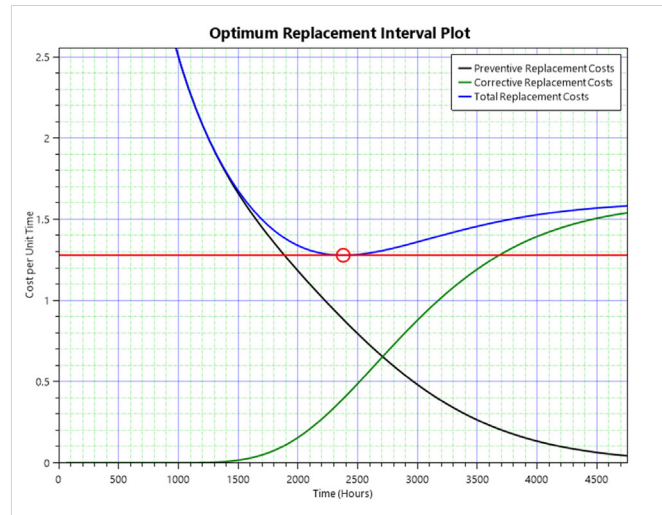


## PREVENTIVE MAINTENANCE

To determine the best frequency for preventive interventions, based on reliability curves and information on maintenance costs.

### Benefits

- ✓ Optimization of maintenance plans

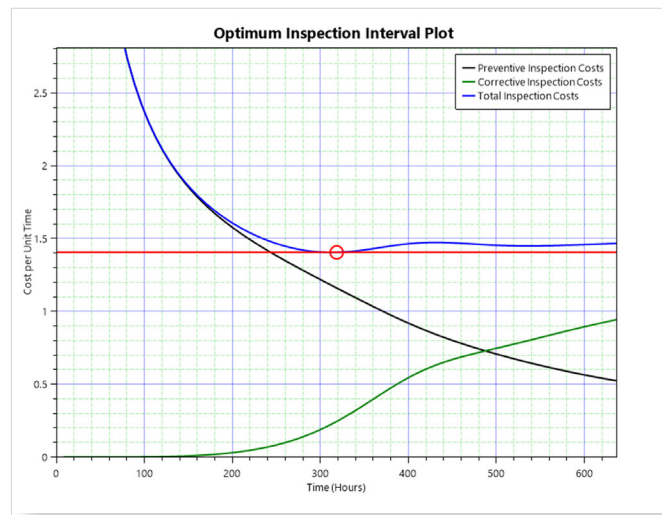


## PREDICTIVE MAINTENANCE

To determine the best periodicity for monitoring or inspection intervals based on reliability curves and various parameters related to assets.

### Benefits

- ✓ Optimization of maintenance plans

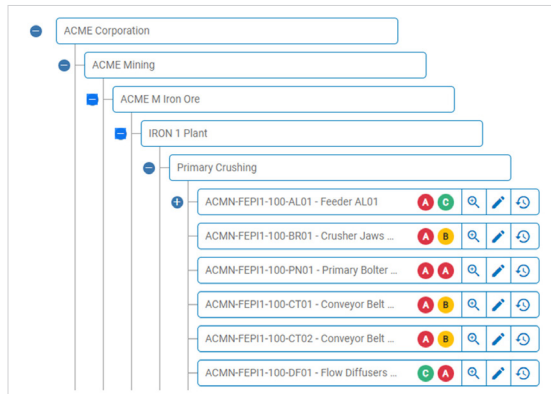


## ASSET CRITICALITY RATING

To classify the criticality of assets considering qualitative and quantitative parameters. It also allows for the monitoring and dynamic updating of the assets criticality rating over time.

### Benefits

- ✓ Asset risk management
- ✓ Optimization of maintenance plans



## GLOBAL RELIABILITY INDEX - GRI

The indicator is used as a general parameter to assess reliability characteristics of an asset. It uses information on: the existence of stand-by equipment and its operating condition, probability of stand-by failure, equipment status (ok, alarm or danger), conditional reliability analysis, reliability growth trend (Crow- AMSAA – NHPP model), among others.

### Benefits

- ✓ Asset risk management
- ✓ Predictability of failures
- ✓ Knowledge of asset reliability

## RELIABILITY-CENTERED MAINTENANCE - RCM

To carry out the execution, management, documentation, and preparation of maintenance plans according to the Reliability Centered Maintenance methodology.

### Benefits

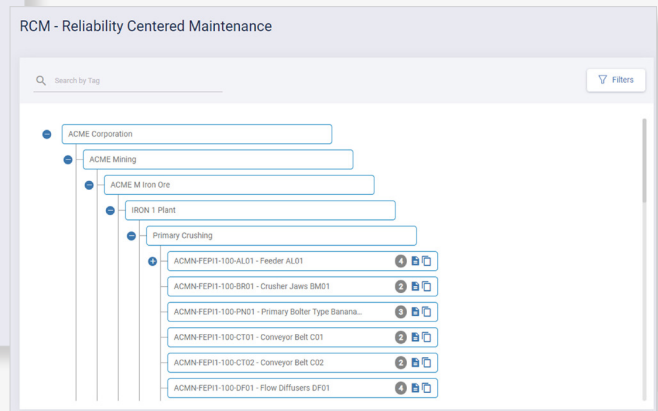
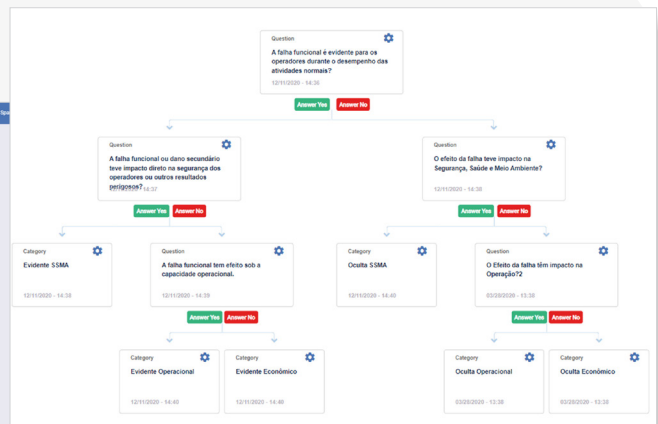
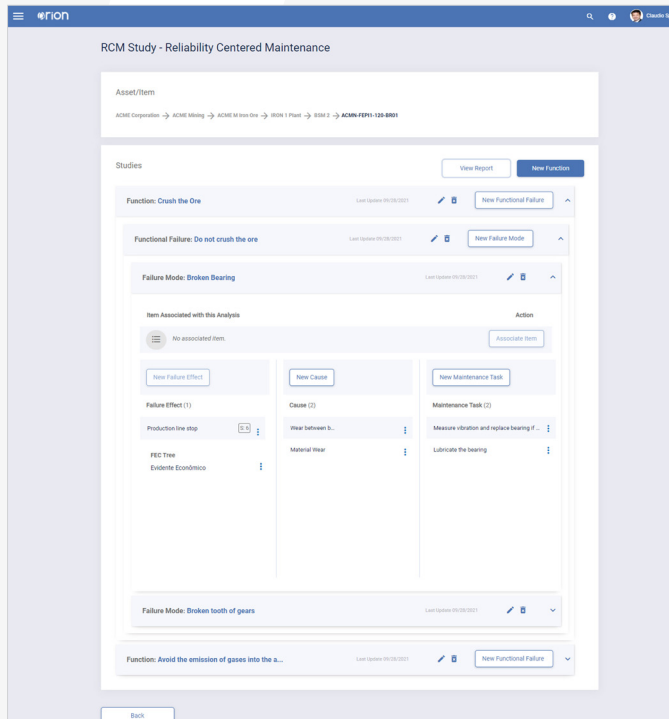
- ✓ Asset risk management
- ✓ Optimization of maintenance plans
- ✓ Reliability analysis

## FAILURE MODES AND EFFECTS ANALYSIS - FMEA

To perform failure modes and effects analysis to guide decision making, prioritizing potential asset failure risks.

### Benefits

- ✓ Asset risk management
- ✓ Reliability analysis



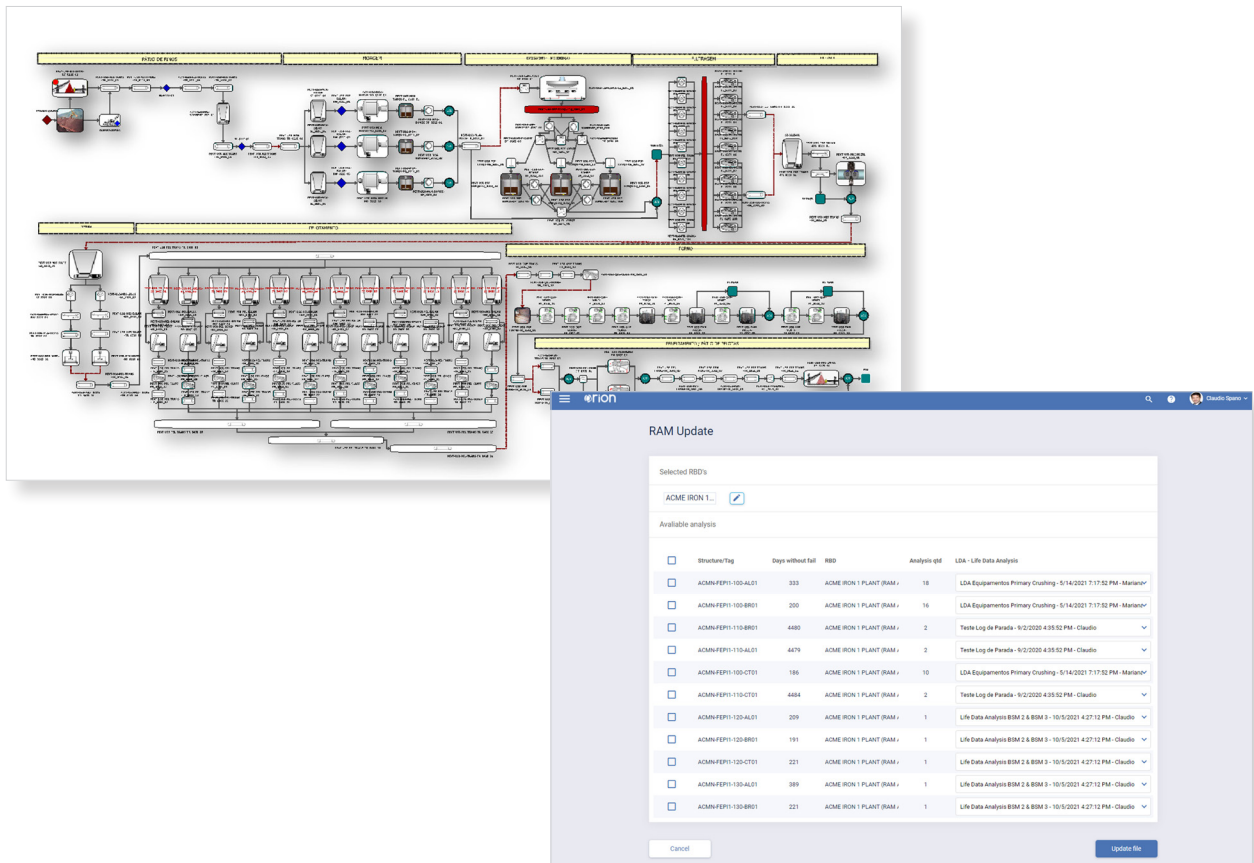


## INTEGRATION WITH OTHER ANALYSIS TOOLS

Module that allows integration with other expert tools in reliability analysis and related issues.

### Benefits

- ✓ Integrated asset management
- ✓ Conducting expert analysis
- ✓ Knowledge of asset reliability





# ADDITIONAL MODULES

## INTEGRATION WITH ARTIFICIAL INTELLIGENCE PLATFORM

The Orion system includes an optional module\* for Failure Detection, Diagnosis and Prognosis that can be customized for your organization. It uses Machine Learning and Artificial Intelligence methods combined with monitoring data and expert knowledge modeling.

This module can be applied to prescriptive maintenance and operation actions, optimization of maintenance and inspection routes, among others.

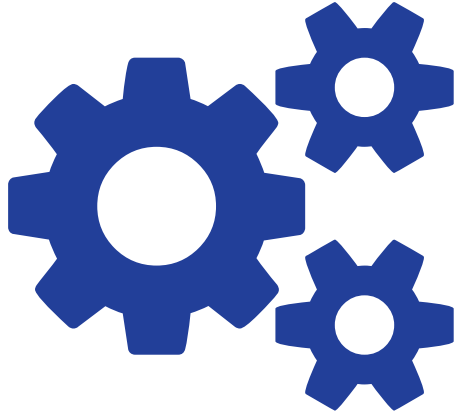
\* The Detection, Diagnosis and Prognosis module needs to be customized for different needs and is marketed as an optional additional module.

The Orion system also allows the generation of APIs\* to provide reliability and asset condition information to other Analytics systems already implemented in the organization.

\* APIs can be developed based on an analysis of the customer's needs. APIs are marketed as additional and optional modules.

### Benefits

- ✓ Asset risk management
- ✓ Costs reduction
- ✓ Increased operational efficiency



# SUPPORT SERVICES

In addition, the system comprises other modules that support the previous described ones, such as:

## REPORT

Allows you to create and share different types of reports.

## USER AND GROUP PORTAL

Allows the user to manage their activities and groups within the system.

## ADVANCED SEARCH

Allows you to search system database information by selecting tables and related subject fields.

## SYSTEM ADMINISTRATION MODULES

The management module aggregates the application settings functions from other modules.

## BUSINESS INTELLIGENCE TOOLS

Allows all data from Orion to be exported to Business Intelligence (BI) and Analytics tools.

## TYPES OF LICENSES

Orion is licensed by TAGs\* and it allows both On Premise or SaaS (Software as a Service) installation.

*\* Technical acronym for functional position, and may cover business unit, area, system, subsystem, equipment or any other lower level at which you want to perform asset-based management.*

## USERS

The number of users is unlimited, and may include outsourced service providers, according to access permissions.

[www.ctscompass.com/en](http://www.ctscompass.com/en)

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