Al Forecasting QuickStart

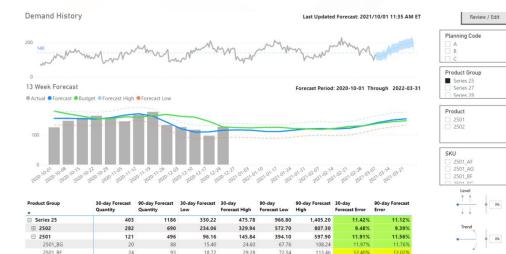






Al driven demand forecasting pilot

Reduce lost sales by \$20 M and lower inventory by \$30 M *



52.36

39.60

475.78

26.40

330.22

145.80

108.00

214.20

1.405.20

9.76%

2501_AG

2501_AF

Challenge

Slow and inaccurate demand forecasts result in **high inventory costs** and **lost sales**

Solution

Increase forecast accuracy with forward-looking demand signals from Sales, Marketing, and real time market trends

Accelerate demand response and increase planner efficiency with automated review of demand forecasts

Continuous feedback loop for constant learning and improvement



* Based on a company profile with total inventory balance of \$300 M and net revenue of \$2 B



Supply Chain Optimization Maturity

Understand your Supply Chain

- Spend analytics
- Supplier score cards
- Reliability & Responsiveness Metrics
- Asset Efficiency

Predict and Respond

- Demand forecasting
- Demand sensing
- Supply risk predictions
- Supply lead-time risk
- Predictive maintenance
- Inventory Optimization

Optimize and Automate

- Production Scheduling

 Efficiency v. Service
- Whole Network Inventory Optimization
 - Service Level v. Holding Costs
- Supply Chain Optimization - Revenue v. Cost to Serve

Quick wins &

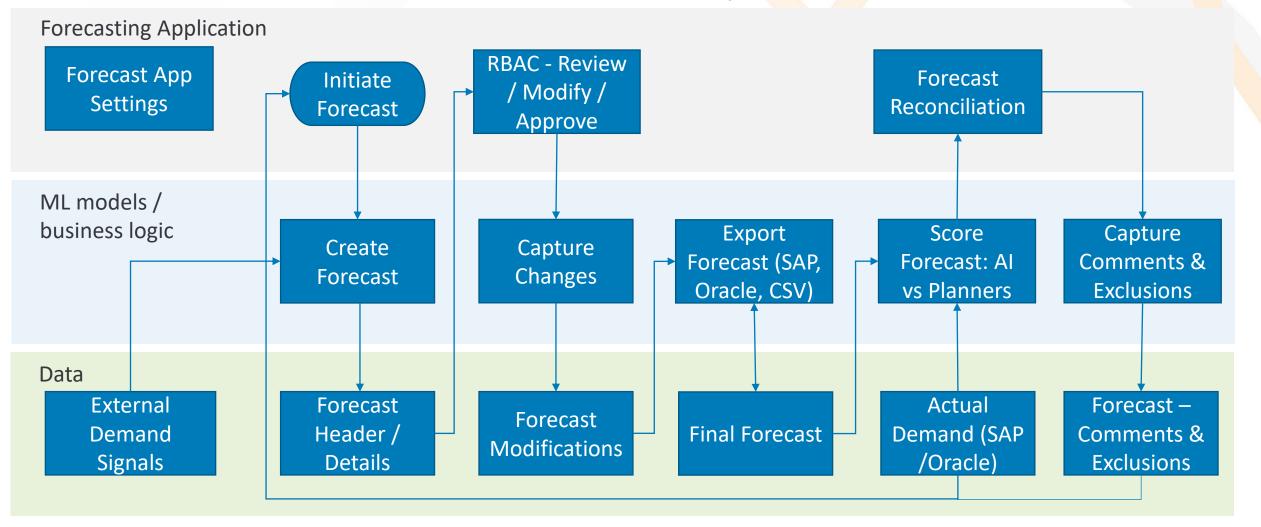
Programmatic improvement through

one-off improvements

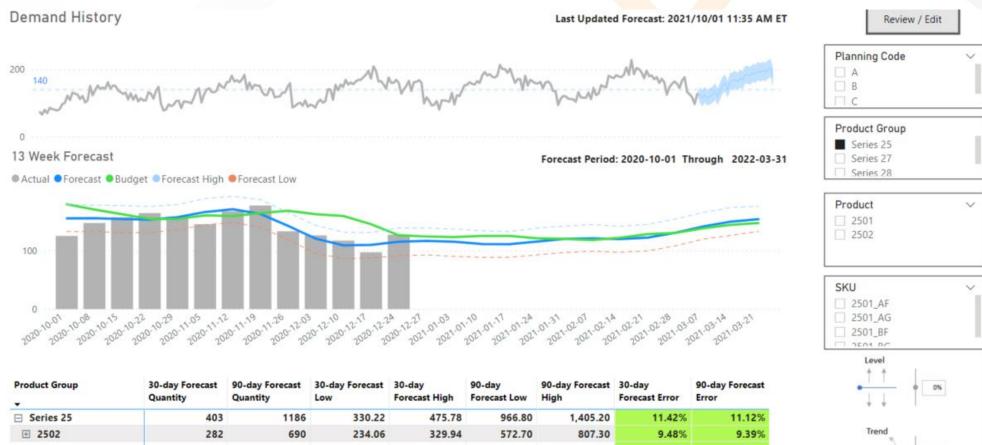
better processes

Demand Forecasting

Process / Data Flow per



Sample AI Driven Forecast Review Dashboard



0%

0%

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|---------|-----|------|--------|--------|--------|----------|---|---|
| · 2502 | 282 | 690 | 234.06 | 329.94 | 572.70 | 807.30 | 9.48% | 9.39% |
| ⊟ 2501 | 121 | 496 | 96.16 | 145.84 | 394.10 | 597.90 | 11.91% | 11.56% |
| 2501_BG | 20 | 88 | 15.40 | 24.60 | 67.76 | 108.24 | 11.97% | 11.76% |
| 2501_BF | 24 | 93 | 18.72 | 29.28 | 72.54 | 113.46 | 12.40% | 12.02% |
| 2501_AG | 44 | 180 | 35.64 | 52.36 | 145.80 | 214.20 | 9.76% | 9.51% |
| 2501_AF | 33 | 135 | 26.40 | 39.60 | 108.00 | 162.00 | 13.50% | 12.93% |
| Total | 403 | 1186 | 330.22 | 475.78 | 966.80 | 1,405.20 | 11.42% | 11.12% |