



Manufacturing Modern Data Fabric In a Box

Microsoft Partner



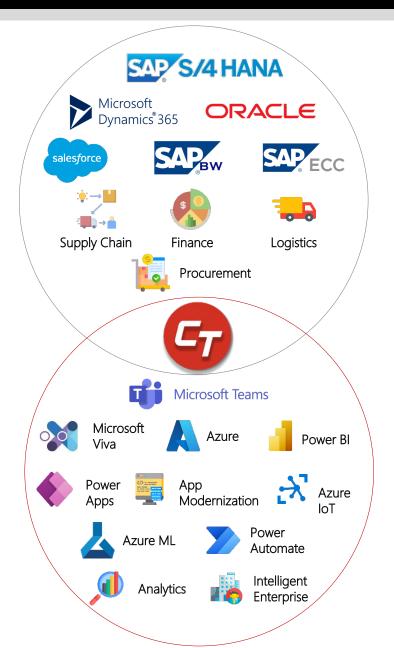
Gold data Analytics
Gold Application Integraton
Gold DevOps
Gold Data Platform
Gold Application Development
Gold Cloud Platform
Gold security
Gold Datacenter

Gold Cloud Productivity



Traditional Enterprise + Modern Cloud









1800+ Employees



1000+ Azure Certifications

Advanced Specialization



- AI & Machine Learning
- Windows & SQL server migration
- Kubernetes
- Cloud Security
- Analytics on Microsoft Azure



Global Presence

EMEA, US, Canada, Europe, Asia Pacific, India







SAP Innovation in 6 Solution Areas





Data and Al







Industry Analytics Solutions

Celebal's SAP BI & Analytics Content







Management









SAP Security & Governance







Azure DevOps



Azure

SAP DevOps and Rise with SAP on Azure



Business Applications

SAP Apps and Automation on Power Platform





Power Platform

RPA Business Content







Microsoft Teams





SAP Chatbot on Microsoft Teams

Cloud Innovation for SAP Manufacturing Customers





Digitally Empower Your Workforce



Operate Safe and **Agile Factories**



Supply Chain Analytics

Create More **Resilient Supply** Chains



Unlock Innovation



Increase Customer Engagement

Bring your ERP/ CRM on MS Teams

Intelligent Field Service



Material Handling



& Execution



Smart Manufacturing for Real-time Decision



Predictive Maintenance

Asset Tracking &

Shop Floor to Top

Floor Insights

Quality Control &

EHS usina Al

Inventory Forecasting, Optimization and Replenishment





Vendor & Supply Management

S&OP on Power BI



Route & Logistics



Augmented Analytics



Track & Trace



Intelligent Field Service

Equipment Inspection with Azure IOT



Quality Management

& Inspection with Azure IOT

Sales & Service Insights





Hyper Personalization

Trade Promotion Offer Analytics





Conversational IVR

Automated Invoice Processing



Advance Shipping Notifications '

Inventory Counting













Automated

Production Booking



Optimization

Consumption based forecasting











Technical Solution – Data Layers



Data Flow & Operations



Connectivity with Data
Sources to facilitate data
extraction and
transformations with
automation and optimized
orchestration using cloud
native technologies.



Azure Data
Factory/Databricks
Notebooks helps in data
collection at a standard
location, cleaned and
processed. Persist the data
from the source systems
into the landing area.



Raw/unstructured data lands into Staging/Bronze Layer. Further the data is processed and traverse through different layer.



Data models/Business logics will be implemented on Gold Layer (Lakehouse or Azure Synapse) which will act as an Analytical Layer to BI applications or Use-Cases.



Attentiveness on failures and automatic retries of the data pipelines. Integration with Power BI which will provide flexibility to publish dashboards/reports across the enterprise.

Data Management Lifecycle



Reference Data Architecture





Scope and Objectives



Theme: To construct and automate the Manufacturing Data Lake solution that can be versatile with hybrid necessities, apparent with regards to data governance and lineage, adaptable concerning the immense size and variety of data and able to carry out the state-of-the-art advance analytics. In preference to give a logical approach to business choices, modern data fabric (enable controlled, secure and self-service economy) to deliver data model with business critical KPIs for subdomains of Manufacturing such as: HQ Analysis, Account Receivable & Payable, Operation and Inventory Stock Analysis.



Requirement Gathering and Assessment to understand the current data landscape and to take safeguards in event falling during the phased development.



Setting up the Infra with network and security for azure services, laying the foundation for Manufacturing Data Platform as per the designed Solution & Network Architecture



Deploying Ingestion Framework to construct the pipelines via ADF and further data evolution via Spark Notebooks.



Building Data Platform to stage source data in Raw zone (hierarchal structure), massaged data in Enriched zone and aggregated data as facts & dimensions in Curated zone.



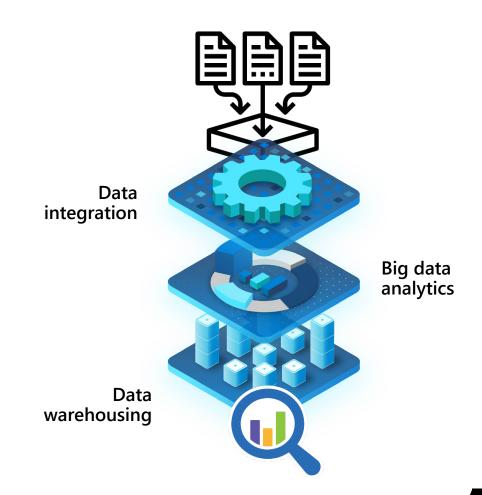
Setting up Purview to cater automated data discovery, classification and end-toend lineage with prime business glossary thereby enhancing data literacy in the organization.



CI/CD Pipelines deployment and configuration to setup DevOps framework.



Deploying 4 Power BI Reports consisting semantic data model and 15-20 business critical KPIs involved in Manufacturing – HQ Analysis, Account Receivable & Payable, Operation and Inventory Stock Analysis.





KPI – Manufacturing Dashboard



S. No.	Dashboard	KPI Group Name	KPI Name
1	HQ Analysis	Score Cards	 Revenue Account Receivable Account Payable Savings Cash Flow Operations Customer Fill Rate
2.	Account Receivable & Payable		 %Overdue AR, AP Overdue AR, AP Total AR, AP AR & AP by Aging Bucket AR & AP by Division and Age AR & AP by Customer Invoice Details
3.	Operations		 Produced QTY Production Quality, Cost, Cost Efficiency, Fulfillment Avg Lead Time Current Order Status Current Tracking Status Over time Actual Cost by Operation Lead Time Over Time Production Cost Over Time



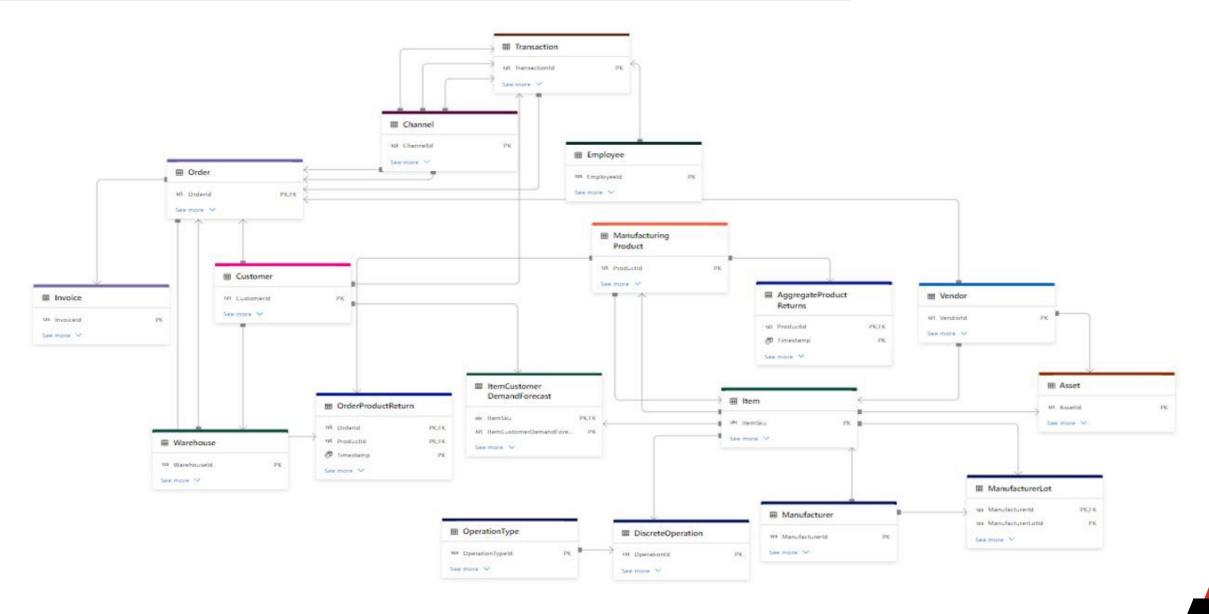
KPI – Manufacturing Dashboard



S. No.	Dashboard	KPI Group Name	KPI Name
		Product Category by Views	 Most Viewed Products Least Viewed Products Products not Viewed
		Product Category by Inventory	 In Stock, Most overstocked product Running out of stock, Most Sold Product Out of Stock
4.	Inventory Stock Analysis	Stock Prediction	 Replenishment Days Avg daily Sales, Days Out Of Stock
		What-if Analysis	 Fullfillment Cycle Mark Down Variance
		Simulated Days Out of Stock	 Replenishment Days Avg daily Sales

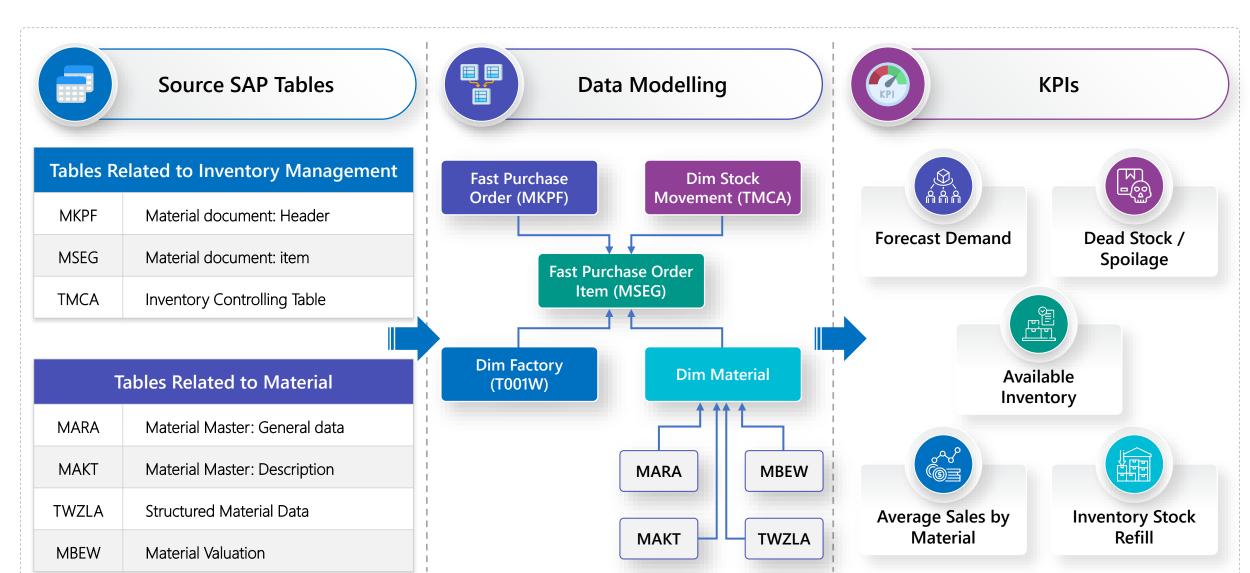
Standard Data Model





Data Processing







Source Mapping for Data Models

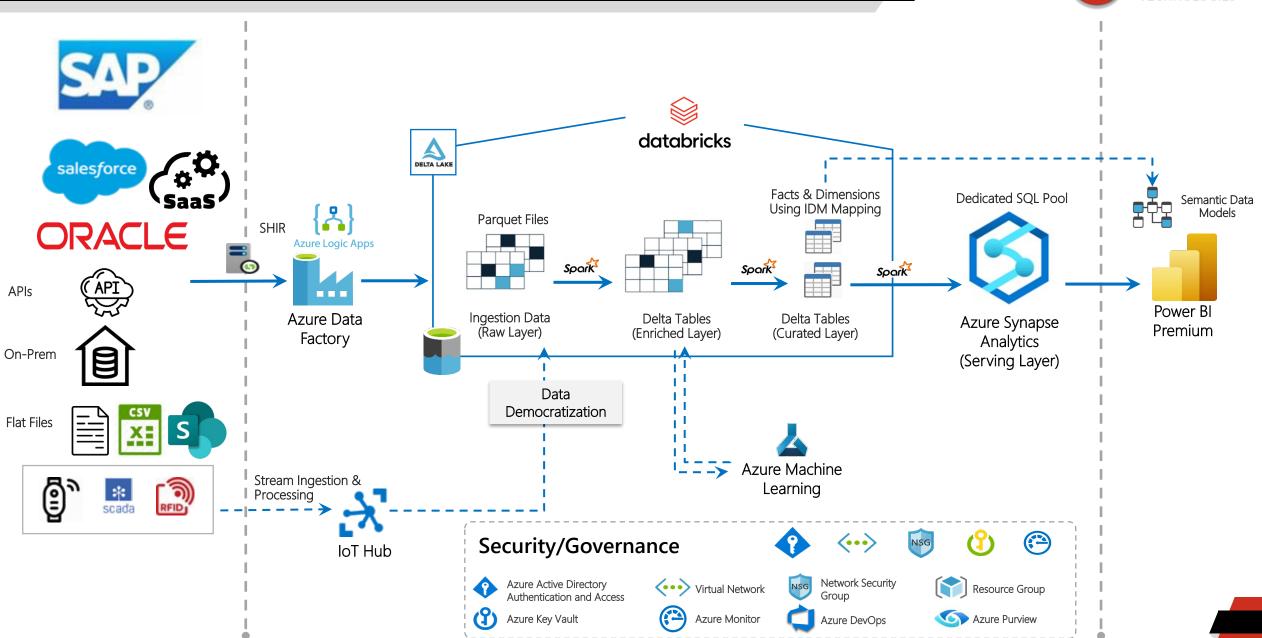


Source Mappings to be provided by Client

Source_Table_Name	Source_Column_Name	Source_Column_Type	Sink_Table_Name	Source_Column_Name	Source_Column_Type
Employee	Employeeld	string	Employee	Employeeld	integer
Employee	EmployeeName	string	Employee	EmployeeName	string
Employee_Name	DateOfBirth	string	Employee	DateOfBirth	date
Employee_Name	DateOfDeath	string	Employee	DateOfDeath	date
Employee_Name	EmployeeStandardCostAmount	string	Employee	EmployeeStandardCostAmount	decimal
Employee_Name	EmployeeOvertimeCostArnount	string	Employee	EmployeeOvertimeCostAmount	decimal
Employee_Name	EmployeeHireDate	string	Employee	EmployeeHireDate	date
Employee_Name	HighlyCompensatedEmployeeIndicator	string	Employee	HighlyCompensatedEmployeeIndicator	boolean
Employee_Name	KeyEmployeeIndicator	string	Employee	KeyEmployeeIndicator	boolean
Employee_Name	ExemptEmployeeIndicator	string	Employee	ExemptEmployeeIndicator	boolean
Employee_Name	NonexemptEmployeeIndicator	string	Employee	NonexemptEmployeeIndicator	boolean
Employee_Name	AlienStatusId	string	Employee	AlienStatusId	integer
Employee	SexId	string	Employee	SexId	integer
Employee	Genderld	string	Employee	Genderld	integer
Employee_Name	RacialCategoryld	string	Employee	RacialCategoryld	integer
Employee_Name	EthnicCategoryld	string	Employee	EthnicCategoryld	integer
Employee_Name	EmploymentLeadSourceld	string	Employee	EmploymentLeadSourceld	integer
Employee_Name	SecurityClearanceld	string	Employee	SecurityClearanceld	integer
Employee_Name	SecurityLevelld	string	Employee	SecurityLevelld	integer
Employee_Name	Partyld	string	Employee	Partyld	long

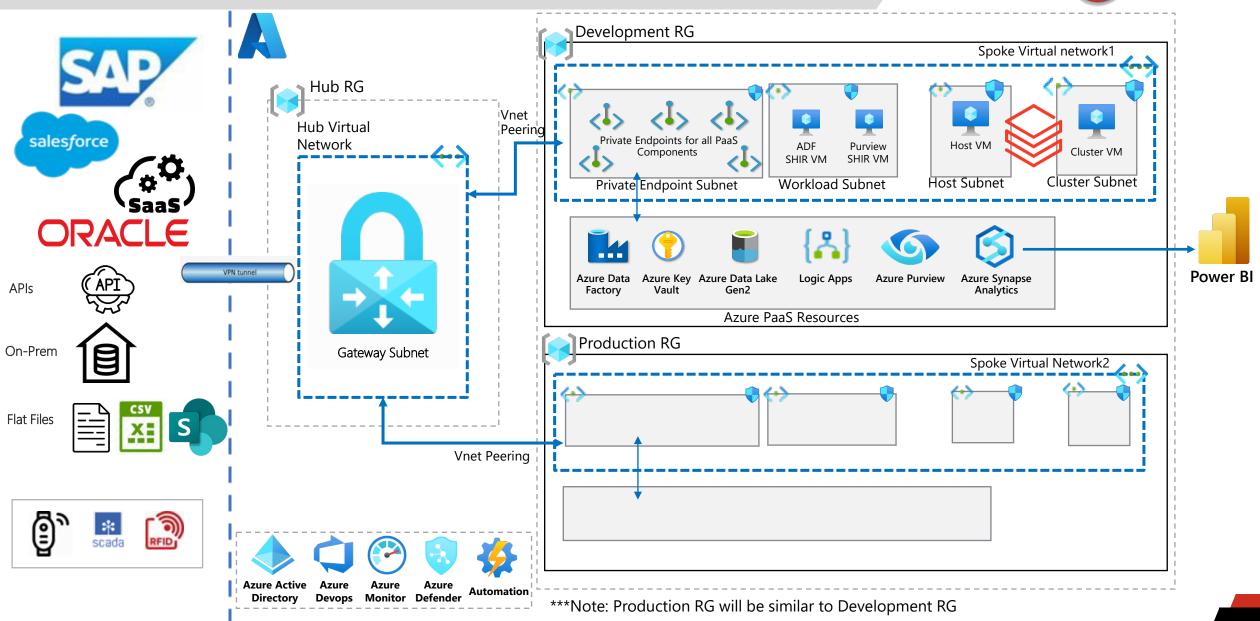
Technical Architecture - Azure Databricks & Synapse





Network Architecture





Solution Deployment (Azure x Databricks) - Timeline



Activities	WK1	WK2	WK3	WK4	WK5	WK6
Current Architecture Assessment						
Data Sources, Applications & Landscape Assessment with Workflows KT						
Documentation: Q/A, Assessment Report & Future Solution Approach						
Infrastructure Setup						
Network & Infrastructure setup with Security enablement						
Resource Deployment, Access Management, Connectivity & Throughput						
Data Ingestion Setup						
ADF ARM Templates, Databricks Notebooks Deployment						
Integration check, Execution & Testing						
Data Layer Setup						
Delta Lake Setup (Bronze & Silver Layer)						
Analytical Layer (Gold Layer) Setup						
Data Validation & Monitoring						
BI Reports/Dashboards						
BI Reports/Dashboards Integration & Deployment						
Data Validation & Monitoring						
CI/CD Setup & Governance						
CI/CD Pipeline Deployment						
Setup Purview for Data Cataloguing, Mapping, Lineage, Estate Insights & Access Control						
UAT						
Data Validation & Sign-Off						
Delivery & Sign-Off						
Deliverables demonstration with documentation						

- ✓ The timeline assumed that solution build around set of KPIs/Data Model/LOB will be available to user at deployment completion.
- Client must have all the necessary approvals before initiating deployment to avoid any latency and impact over the designed timeline. Pre-requisites will be shared by Celebal.



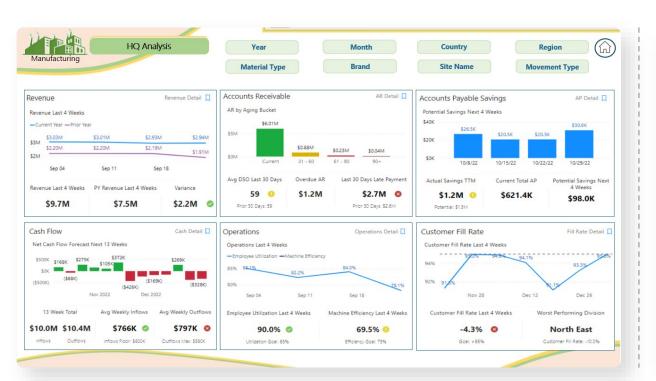
Azure BoM - Azure x Databricks



Service Type	Region	Description	Monthly cost
Azure Data Factory	Central India	Azure Data Factory V2 Type, Data Pipeline Service Type, Self-hosted Integration Runtime: 30 Activity Run(s), 100 Data movement unit(s), 200 Pipeline activities, 100 Pipeline activities – External, Data Factory Operations: 50 x 50,000 Read/Write operation(s), 50 x 50,000 Monitoring operation(s)	₹7,664.49
Azure Synapse Analytics	Central India	Tier: Compute Optimized Gen2, Dedicated SQL Pools: DWU 300 x 310 Hours, 0.5 TB of storage with Geo-redundant disaster recovery; Serverless SQL Pools: 1 TB of data queried; Central India Region, 0 GB of data collected per day, 1 days of Hot Cache, 1 days of total retention, 1 times estimated data compression, 0 Hours of 2 x Extra Small (2 vCores) Engine Instances, 0 Hours of 2 x 1 vCore Data Management Instances	₹133,055.49
Storage Accounts	Central India	Data Lake Storage Gen2, Standard, GRS Redundancy, Hot Access Tier, Hierarchical Namespace File Structure, 500 GB Capacity - Pay as you go, Write operations: 4 MB x 10 operations, Read operations: 4 MB x 10 operations, 5 Iterative write operations, 10 Other operations. 500 GB Data Retrieval, 500 GB Data Write, 30 GB Meta-data storage	₹2,095.77
Key Vault	Central India	Vault: 1,000 operations, 100 advanced operations, 0 renewals, 0 protected keys, 0 advanced protected keys; Managed HSM Pools: 0 Standard B1 HSM Pool(s) x 730 Hours	₹14.85
Automation	Central India	Process Automation Capability: 500 included minutes and 100 additional minutes, 1 Watchers X 100 Hours	₹33.00
Logic Apps	Central India	Workloads: Standard plan, 1 WS1 (1 vCores, 3.5 GB RAM) x 150 Hours, 10 Standard Connector Calls per day x 1 day, 0 Enterprise Connector Calls per day x 1 day; Integration Service Environment: Premium tier, 0 Base Units x 730 Hours, 0 Scale Units x 730 Hours; Integration Accounts: 0 Standard Integration Accounts x 730 Hours, 0 Basic Integration Accounts x 730 Hours.	₹3,169.10
Azure Databricks	Central India	All-Purpose Compute Workload, Premium Tier, 1 D8DSV5 (8 vCPU(s), 32 GB RAM) x 310 Hours, Pay as you go, 2 DBU x 310 Hours	₹40610.02
Azure Private Link	Central India	5 Endpoints X 730 Hours, 500 GB Outbound data processed, 500 GB Inbound data processed	₹3,835.96
Virtual Machines	Central India	1 D4as v4 (4 vCPUs, 16 GB RAM) x 730 Hours (Pay as you go), Windows (License included), OS Only; 1 managed disk – E10; Inter Region transfer type, 5 GB outbound data transfer from West US to East Asia	₹25,361.88
VPN Gateway	Central India	VPN Gateways, VpnGw1 tier, 730 gateway hour(s), 0 additional S2S tunnels (beyond included amount), 0 additional P2S connections (beyond included amount), 500 GB, Inter-VNET VPN gateway type	₹12,885.52
App Service	Central India	Standard Tier; 1 S1 (1 Core(s), 1.75 GB RAM, 50 GB Storage) x 730 Hours; Windows OS; 0 SNI SSL Connections; 0 IP SSL Connections	₹6,022.04
Azure Monitor	Central India	Log analytics: Log Data Ingestion: 0.05 GB Daily Analytics logs ingested, 0.005 GB Daily Basic logs ingested, 1 months of Interactive Data Retention, 0 months of data archived, 0 Basic Log Search Queries per day with 0 GB data scanned per query, 0 Search job Queries per day with 0 GB data scanned per query; Managed Prometheus: {0} AKS nodes in cluster, {1} Prometheus metrics per node, {2} seconds of Metric collection interval, {3} Average daily Dashboards users, {4} Dashboards, {5} Data samples queried per dashboard, {6} promql alerting rules, {7} promql recording rules; Application Insights: 3 months Data retention, 0 Multi-step Web Tests; 5 resources monitored X 1 metric time-series monitored per resource, 0 Log Alerts at 5 Minutes Frequency, 0 Additional events (in thousands), 0 Additional emails (in 100 thousands), 0 Additional web hooks (in millions)	₹47.43
Azure DevOps	Central India	5 Basic Plan license users, 1 Basic + Test Plans license users, Free tier - 1 Microsoft Hosted Pipeline(s), 1 Self Hosted Pipeline(s), 2 GB Artifacts, 5 VUMs	₹4,289.67
Microsoft Purview	Central India	Elastic Data Map: 1 Capacity Unit hour, 730 hours, Automated Scanning and Classification: 2 Total scan duration in hours x 32 Total vCores across scans (For other data sources), Other features: 180 Resources Set hours, Microsoft Purview Data Catalog: C0 Service	₹31,195.01
	Total		₹270,280.25

Report snapshots



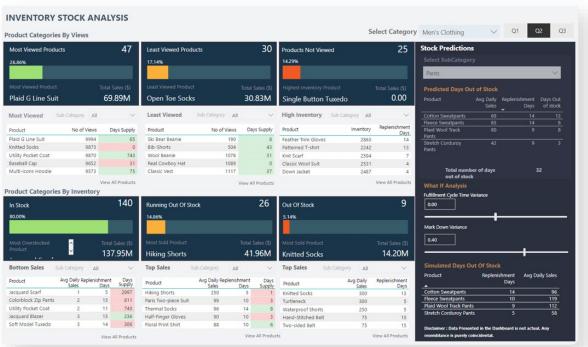




Report snapshots







Team Composition/Involvement



Celebal Team Involved – During Deployment					
Resources/Skill Sets	Number of Resources	Years of Experience			
Solution Architect	1	10+			
Project Manager	1	8+			
Subject Matter Expert	1	10+			
Infra Engineer	1	4+			
Security Engineer	1	5+			
Data Engineer	1	4+			
Data Scientist	1	5+			
Database Engineer	1	4+			
DevOps Engineer	1	4+			
Governance Engineer	1	4+			
BI Developer	1	4+			
QA Engineer	1	3+			

Client Team/SPOC Required			
Resources/Skill Sets	Number of Resources		
Solution Architect	1		
Infra SPOC	1		
Security SPOC	1		
Data SPOC	1		
BI SPOC	1		
CloudOps SPOC	1		
Governance SPOC	1		



Pre-Requisite Infra

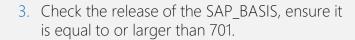


Category	Pre-requisites	Requirement	
Basic Pre-requisites	VPN Access for all developers	To access On-prem/ Azure Cloud Resources.	
	List of Resources to be added in Azure AD	Celebal team to be added to Customer's Azure tenant for the execution of SoW.	
Azure Infra Pre-requisites	Contributor Access on Azure Subscription and Owner Access on RG	Owner role to assign access via Managed Identity whereas Contributor role to deploy required Azure services and proceed with the development/testing.	
	VNet CIDR range for Azure that must not clash to On- Premises	To establish connectivity among private networks in order to Setup Private Network Topology over Azure.	
On-Premise Networking Pre-	Network Engineer required from Client end for Site-to-Site Setup (Max- 2 Days)	To setup on On-prem Firewall for Site-to-Site tunnel.	
requisites	DNS Entries Need to be configured on On-premises (DNS Engineer Required for Max-1 Day)	To setup DNS Entries on On-Prem DNS server	
	SHIR VM Configuration to Access Data Sources	To connect with On-prem resources via Private tunnel	
SHIR Pre-requisites	Required driver installations for connecting data sources to the Data Gateway.	Specific drivers could be required to Install SHIR if the download is blocked on VM	
Nomenclature Pre-requisites	Naming convention (if any special requirements).	As per the standards.	

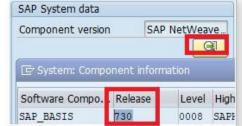
Pre-Requisites



- 1. Use SAP GUI to connect to the SAP System.
- 2. Go to System -> Status.







Access approvals & Data Sources Integration will be dealt with high priority requiring Client SPOC from Infra, Security, CloudOps Team & Solution Architect.



Source field mapping as per the target objects to be provided by the client.



Power BI License to be purchased by Client for developers to deploy BI Reports/Dashboards as per the timelines.



All stakeholders (responsible for report matrices) shall give a sign-off on metrics before Celebal Tech creates the reports.



Access to Azure subscription & Remote database/data sources will be made available for Celebal Tech team



During UAT phase, dedicated SPOC or business user from Client side would be required till Sign-Off, to avoid any delays, cater any issues or revisions which will help expedite solution deployment & delivery.





Assumptions and Deliverables





Assumptions

- ✓ 1 fiscal year data from Data Sources would be considered for loading into Data platform.
- ✓ Source mapping would be provided by client.



Deliverables

- ✓ 4 Power BI reports/dashboards with 15-20 business critical KPIs.
- ✓ Landscape for in-scope Source Systems with ingestion framework and Data Layers.
- ✓ Documentations



Features

- ✓ Power BI model is defined re-usable way for features like Q&A, communication between multiple users via comment. Etc.
- ✓ Self-service features. Multiple data layers can be managed as per the usecases and user groups.
- ✓ Integrable with other sources like Data streaming, unstructured data, Al&ML capabilities using Data platform



The cost for one solution implementation is INR 10-12 lacs



Assumptions

- ✓ Total data volume to be copy from Source to Staging Layer is <= 1 TB(for historical data load and < 10 GB for daily incremental) covering 1 fiscal year data
- ✓ Total number of Source tables considered in scope is between 20-30 covering master and transactions
- ✓ Total 4 Power BI Reports/Dashboards with around 15-20 business critical KPIs.

Value Additions





Data Management

Lakehouse Architecture enabling multiple data layers to serve different use-cases



Source Integration

Consolidation of multiple Data Sources



Modern Solution-Built

Fully customizable to address specific business needs.



Deployment

Improving customer experience and business outcomes by 20% with Reducing cost by 20%.



Access Management

Easier access to source data for reporting and analysis



BI Report

Readily usable KPIs and BI Reports enhancing Analysis and Productivity



Design Customization

Simpler, customizable, and collaborative end-user interfaces



Self-Service BI

Instant Decision making with Slide & Dice capability

