



Clobbi solutions

We help large and medium-sized Cable&Wire enterprises to adjust processes and improve their management system based on Industry 4.0 ideology:

- R&D (CableDesigner)
- People and equipment integration (Industrial IoT)
- Optimal production planning (AI, APS/MES)
- Equipment predictive maintenance systems (RCM)

Solutions for Cable&Wire:









Clobbi.CableDesigner

20 - 50%

Shorter Time-2-Market



- Design for all cable and wire rope types
- Virtualization
- Manufacturing BOMs

Process Engineering

- Manufacturing parameters
- Setup & adjustment time
- Equipment usage norms
- Waste & drum usage norms

Price & Quotation

- Cost calculations
- Direct & indirect costs
- Modelling & simulation
- Pricing and margins



Customer enquires answered faster

20

For mass cable design recalculations

 $\underset{\mathsf{Methodologies}}{8\ 700}\ \mathsf{for}\ 160\ 000$

Less time for product design and process development

1 M

for customer design customization

Clobbi.CableDesigner – manage the basis of the future production costs and optimal production planning

Clobbi.SmartFactory

5 - 20%
Increase in output volume

>95%

Customer service level



Optimal production planning (APS, AI)

2

Simulation

- Tailor-made optimization methods
- Leadtime for each batch
- Multiple objectives and constraints
- Production Plan alternatives



Event response (14.0, APS-online)

- Events monitoring and control
- Automatic plan rescheduling
- New workorders for execution



- planned vs actual KPIs
- Intelligent decisionmaking



Execution (MES, IIoT, Mobility)

- Workorders for equipment&personnel
- On-line production accounting
- Labeling with QR codes
- Actual production status

Cable manufacturer with 1000 employees, 260 machineries and 600 Customer orders per month





>590 Orders

Ontime and Customer requirements met

30%

Higher overall equipment effectiveness (OEE)

 $\mathsf{Up\ to\ } \underset{\mathsf{Minutes}}{\mathsf{5}\ \mathsf{for}\ } \underset{\mathsf{Workorders}}{\mathsf{24000}}$

Optimal production plan generation

17%

Reduction in production costs (fixed-wastes, aggregated orders)

Clobbi.SmartFactory - new approaches and technologies to produce more

Clobbi. Digital Twins

- Digital ecosystem (14.0, 110T)
- Clobbi, equipment and people integration
 - 3 Intelligent production
- Live production process
- Combine real-time actual and planned data

2 Virtualization (AR\VR)

- 3D shop-floor models
- Simulation and modelling
 - Monitor, alert and report
- · Equipment operation
- Manufacturing parameters
- Technological process quality
- Real-time performance rate
- Customer order execution

20 - 30%

Higher OEE

BigData processing and analysis (AI,BI)

- Ways to improve production process and technology
- Actual vs planned KPIs
- Intelligent decision making

Cable manufacturer with 2500 employees, 870 production lines

Pilot project superior results:

10

IIoT connected bottleneck machines

0.3%

Decreased material consumption

15%

higher extrusion line speed

12%

Less production rejects

17%

Downtime reduction

Clobbi.DigitalTwins - Improve quality, increase transparency and make virtualization of production



Clobbi.CableEAM

30 - 50%

Less machine downtime

10 - 40%

Maintanence cost reduction



Industrial Internet of Things (IIoT)

- Equipment Connection
- Visualization
- Virtualization
- Predictive Maintenance (PdM)



Key add-ons

- Real-time equipment monitoring
- DWH and BI
- BigData processing and analysis
- Multifunctional dashboard



Field Service Management (FSM)

- Self-Service Management
- Warranty & Claims Management
- Supply Management
- Service Engineers Management
- Request Management Center



RCM Enterprise Asset Management

- Reliability Centered Maintenance standard
- Equipment Data Management
- Inspection Scheduling
- Maintenance Scheduling
- Predictive maintenance

Cable manufacturer with 250 equipment lines (during first 4 months)

40 000

Digitalized units and assemblies

200

Methodologies

For equipment diagnostics and preventive maintenance

2000

Staff complaints processed

1000

probable failures prevented

Clobbi.CableEAM contains out-of-the-box predictive maintenance methodologies for the most popular Cable&Wire equipment Vendors

30 to 50%



Less Total Machine
DownTime

20 to 30%



Higher overall equipment efficiency (OEE)

10 to 40%

5 to 20%

Output Volume

Increase



Reduction of maintenance costs

20 to 50%



Shorter time-to-market

95%



Customer Service Level Increase





