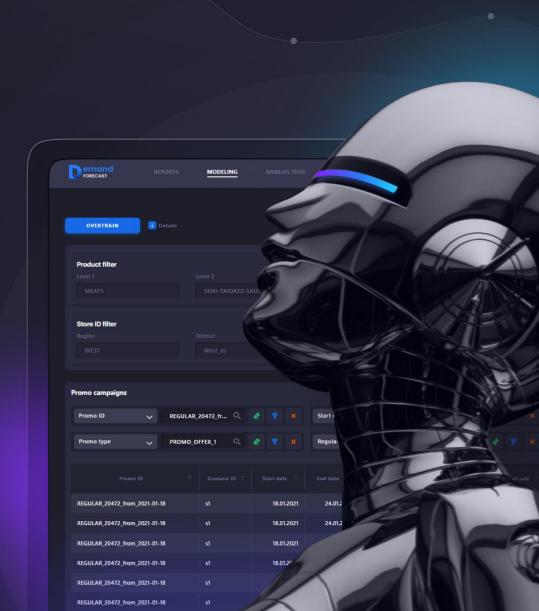
SMART Decision HUB Demand Forecast

Demand forecasting system based on machine learning and artificial intelligence algorithms

Improves operational planning in a changing environment



Today's Business Challenges



FORECASTING BASED ON EXPERT ASSESSMENT



USING MANUAL DATA ANALYSIS



DATA STORAGE FRAGMENTATION



LACK OF EFFICIENCY IN MAKING BUSINESS DECISIONS

The lack of intelligent tools for sales forecasting makes business decisions dependent only on the available analytics.

Summarizing data from various sources into spreadsheets comes with manual modifications by employees, as well as the risk of analyzing out-of-date information.

The presence of various information and analytical systems complicates the comprehensive analysis and obtaining valuable business information.

Businesses are not able to quickly respond to changes in demand due to external and internal factors of influence.



Solving business tasks with Demand Forecast



FORECASTING WITH ML



USING POWER BI ANALYTICS



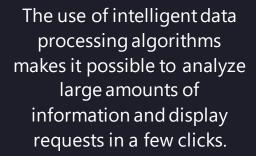
UNIVERSAL DATA STORAGE



INFORMED DECISION MAKING



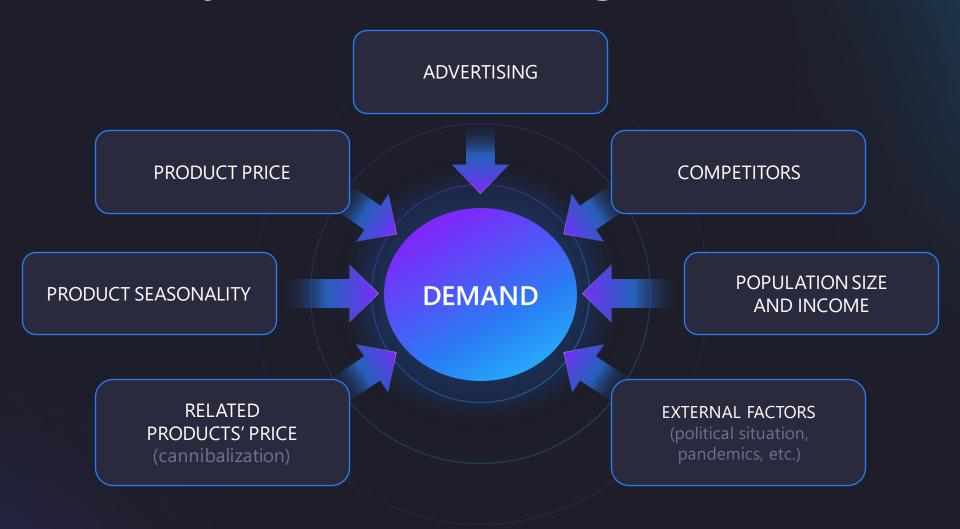
Machine learning algorithms predict demand, ensure optimal stock levels, and prevent lost sales.



A universal data structure makes it possible to store disparate information in a single format and space. Data integration allows you to quickly analyze the level of forecast fulfillment, which lets you make management decisions.



Key factors affecting demand





What's affected by forecast quality?

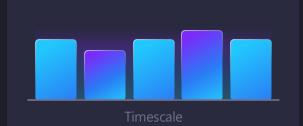


Time

Poor forecasting quality is one of the most common unrecognized reasons of major losses in many companies: decreased level of service, lost sales, etc.



Types of demand and their impact on forecasting



SMOOTH DEMAND

Is constant in time and quantitative characteristics.

HIGH



INTERMITTENT DEMAND

No big volatility in quantitative characteristics, large intervals between neighboring points.

LOW



ERRATIC DEMAND

Regular in time, large volatility in quantitative characteristics.

UNSTABLE



LUMPY DEMAND

Large volatility both in time and in quantitative characteristics.

LOW



Determining the level of target demand

TO DETERMINE THE TYPE OF DEMAND, IT IS NECESSARY TO CALCULATE TWO MAIN COEFFICIENTS:

ADI =
$$\frac{\text{Total number of periods}}{\text{Number of demand buckets}} = \frac{12}{8} = 1,5$$

Average demand interval (ADI) shows regularity over time by calculating the average interval between two sales.

$$CV^2 = \left(\frac{\text{Standard deviation}}{\text{Average value}}\right)^2 = \left(\frac{7, 12}{13}\right)^2 = 0, 3$$

The square of the coefficient of variation in demand CV² shows the change in quantitative characteristics.

PERIOD	1	2	3	4	5	6	7	8	9	10	11	12
SALES (DEMAND)	11		15	5		1	19		16		12	25



 $ADI < 1.32 \text{ and } CV^2 < 0.49$



$$ADI > = 1.32 \text{ and } CV^2 < 0.49$$



 $ADI < 1.32 \text{ and } CV^2 > = 0.49$



Lumpy demand

 $ADI > = 1.32 \text{ and } CV^2 > = 0.49$

Forecast quality assessment

High forecast accuracy ensures the necessary availability of goods at the right time.

FORECAST BIAS

FORECAST ACCURACY

$$FB = \frac{Sales}{Forecast} - 1$$

FA = 1 - WMAPE

WEIGHED MEAN ABSOLUTE PERCENTAGE ERROR

$$WMAPE = \frac{\sum |Sales - Forecast}{\sum Sales}$$





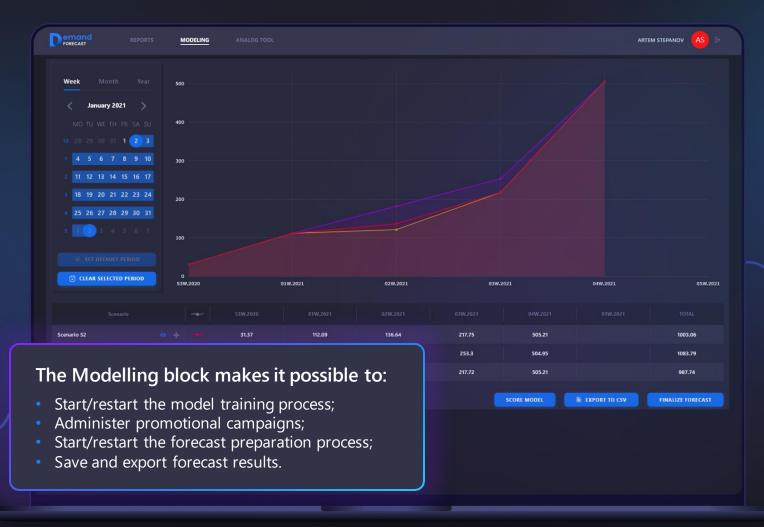
Correlation between forecast accuracy and bias indicators

PRODUCT	SALES	FORECAST	ABSOLUTE DEVIATION	WEIGHED MEAN ABSOLUTE PERCENTAGE ERROR	FORECAST ACCURACY	FORECAST BIAS
PRODUCT 1	50	150	100	200%	0%	- 67%
PRODUCT 2	300	210	90	30%	70%	43%
PRODUCT 3	500	340	160	32%	68%	47%
PRODUCT 4	150	300	150	100%	0%	- 50%
TOTAL	1000	1000	500	50%	50%	0%

It can be seen from the calculations that forecast bias is 0% despite the 50% accuracy. This may indicate a shortage of goods in the right quantity and time.

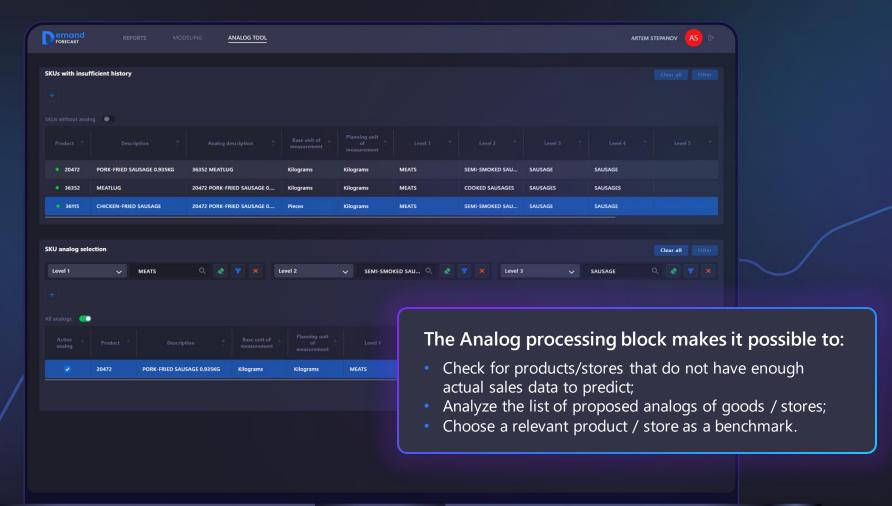


Demand Forecast | Modelling





Demand Forecast | Analog processing





Demand Forecast | Analytics



The Analytics block makes it possible to analyze:

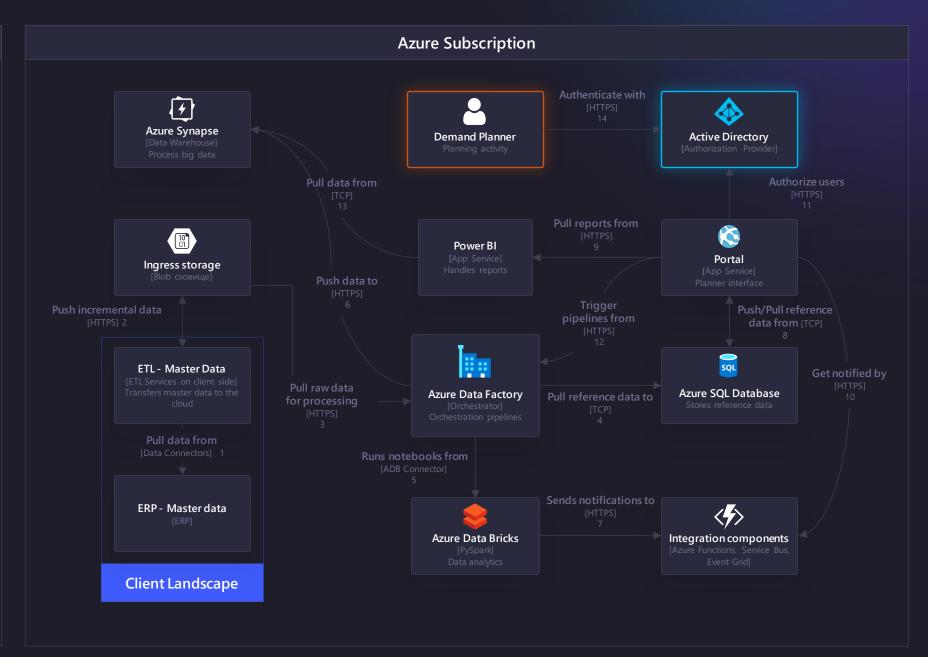
- Retrospective sales;
- Forecast quality based on retrospective data;
- Sets of promo campaigns involved in forecasting;
- Compensated sales.



SMART DEMAND FORECAST ARCHITECTURE

Опис

- Retrieve historical data from master data ERP
- 2. Push historical incremental data to the cloud storage for further processing
- Azure Data Factory gets data on schedule and process it from raw to prepared for planned
- 4. Transformed raw data incrementally stored in Azure SQL Database
- 5. Azure Data Factory triggers Azure Data Bricks to run notebooks during modeling, training and data health check process
- 6. Azure Data Factory triggers Azure Synapse to process big data
- Azure Data Bricks notifies integration components while long-running operations
- Portal works with data in Azure SQL Database
- Portal gets reports from Power BI based on data in Azure Synapse
- 10. Portal use integration components for long-running operations
- 11. Portal uses Azure AD B2C to authenticate users
- 12. Portal triggers Azure Data Factory to run pipelines
- 13. Power BI gets data from Azure Synapse
- Demand Planner uses Azure AD B2C to authenticate



Pilot Project Results

Retail chain of stores in Ukraine.



Challenges:

Forecasting weekly promotions for one of the high-turnover product categories with a short shelf life (2-6 weeks):

- Assortment list: 150+ SKUs
- Number of points of sale: 700+
- Planning horizon: 8 weeks

Forecast detail level:

- Promo Week
- Point of sale
- Product



Results:

Accuracy indicators at the product and point-of-sale levels in the promo week during the validation period (6 months) were as follows:

- Weighed mean accuracy 69%
- Mean accuracy -67,5%



Pilot Project Stages

Determining the type of demand and the feasibility of using machine learning to build a forecast

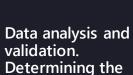
Determining the baseline level of accuracy relevant to the type of demand identified and the data provided

Identification of potential opportunities to improve forecast quality



Data collection

Adapting data to a universal structure



type of demand



Analyzing requirements and building a business process diagram, defining key KPIs, Fit&Gap analysis



Conducting training and further forecast modeling



Preparing final presentation of the pilot project



Making a decision to move to the Go-Live stage



Solution Benefits

STOCK REDUCTION

The more accurate the forecast, the more availability can be provided at the right time with less inventory.

SAVING LABOR COSTS

Optimization of the planning and analytics process to avoid the workload of teams and reduce the human error factor.



EFFICIENCY IN BUSINESS

DECISION MAKING

AVAILABILITY

LEVEL OPTIMIZATION

Powerful Power BI analytics will allow you to quickly make management decisions based on up-to-date data.

The high availability of products has

to an increase in the level of service.

a positive impact on the reputation of the business as a whole and contributes

REDUCED NUMBER OF WRITE-OFFS

Forecasting accuracy has direct impact on the number of products written off.





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