

Qualitas Informatica impresoft



NET@PRO MES System

NET@PRO is a **MES system** that makes the **smart manufacturing possible.** It is available in 7 languages: Italian, English, German, French, Romanian, Polish and Spanish. It updates automatically



Which problems do we solve?







Shop floor challenges

2

How do you control how much was produced daily?

Do you still register the production progress manually?

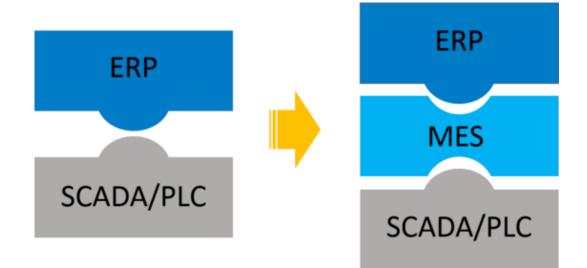
Do you know what happens in the production department while you are away?

Do you know which is the production efficiency of your resources?





What is a MES (Manufacturing Execution System)?

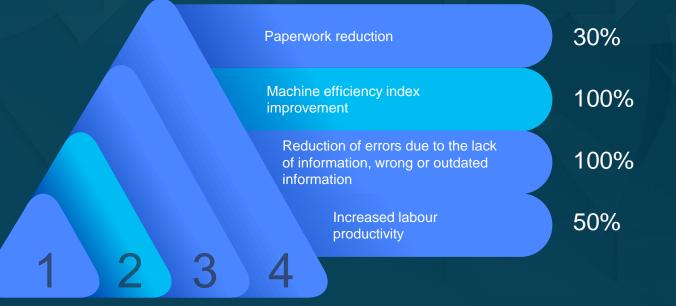




It **fills the gap** between the factory (department operators and machines) and the ERP system, digitalizing the production and enabling it for the 4.0 industry paradigm



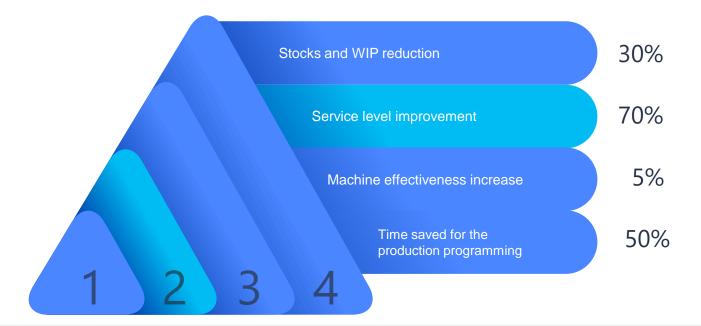
M.E.S. Production management area Some benefits







Some benefits

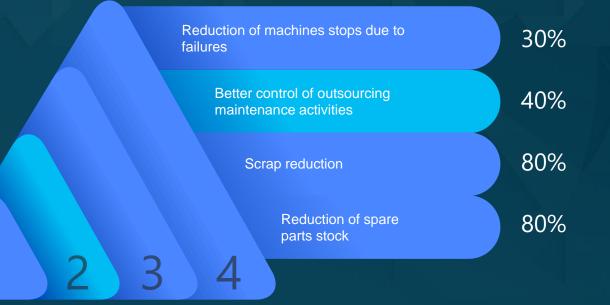






Maintenance Area

Some benefits







Quality Area Some benefits







Warehouse and traceability Some benefits

2

Increased productivity of warehouse 20% workers Errors and scrap reduction due to the 90% use of the wrong material/lot Optimization of the warehouse 100% spaces Full products 100% traceability 3





ALWAYS UPDATED

Automatic release updates thanks to the web Technologies

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WEB & JAVA TECHNOLOGY Developed in Java and ASP.NET

languages

CONNECTED WITH SHOP FLOOR MACHINES

The most common protocols are supported

NET@PRO Technology

DB & OPERATING SYSTEM INDIPENDENT

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EMBEDDABLE IN ANY ERP

Easy to be integrated with every ERP through web services, shared tables, json and xml files and broker technology

EASY TO CONFIGURE

Configurable by the user by simply using drag&drop: colors, font, themes, etc.





Customer reference:



Baxi S.p.A. Italian company owned by BDR Thermea, Dutch holding

Industry: Boilers and heating systems

Challenge: **Baxi needed to streamline and speed up the assembly processes** and the production lines monitor and costs control. To track the usage of materials and semi-finished products, the process times and the testing data. The request was to reduce human data input in different software packets the company was using to collect data.

Benefits: *NET*@PRO made the quality and production data collection in the assembly line much easier. Today, **Baxi has a comprehensive overview of the activities in progress**. The system allows a deep investigation on the performance and efficiency level of all the phases of the production line. The system detects in real time any problem and event from the production line. This reduces the risk of human error, guaranteeing the traceability of the multi-step process data and of the used components and semi-finished products.

Customer reference:



Polidoro S.p.A.

Industry: Gas combustion solutions

Challenge: Polidoro used to build and **analyzed the production indicators through a** paper-based data. They obtained the productivity indexes collecting manually relevant data, and then they shared them with other departments. Doing so, it was possible to have an overview of their global efficiency with details about the performance of machines and workers, but not in real-time. Also, it wasn't possible to have an objective, punctual and correct values, and the manual management was very time consuming.

Benefits: By implementing the **NET**@PRO MES, Polidoro obtained some real advantages as the paperreduction in the department, the bidirectional connection with the machines, the integration with external systems as the ERP and the availability of the efficiency indicators in real-time. The machines OEE index, for each shift and the real time productivity are shown directly on ANDON monitors located in the shop floor as visual tool for the operators. Thanks to machine data automatic collection, Polidoro can now calculate the productive inefficiencies, punctually measure the improvements introduced by kaizen projects that are constantly implemented.

Customer reference:



Mila S.p.A.

Industry: Food & Beverage

Challenge

Mila had tools for the production progress provided by ad hoc software systems or simple paper-based data collection. The primary need was to provide the production and quality departments with an efficient integrated system to allow the company to drive the planning, production and quality processes

Benefits

Mila adopted the **NET**@PRO MES Software for the production management, integrating it with the data collected directly from the machines to satisfy the quality control procedures of the filling lines and the automated milk processing sections. The system interacts directly with the devices that drive the process line, sending the work order, the recipe, and the quantity to be produced. The planner task sequence activities are supported by the Sequencer module that allows sequence optimization minimizing both recipe and packaging changes in order to reduce set-up time. The work orders are displayed directly in the operators' workstations, in an completely paperless environment. Every worker can see the order in process on his screen and check the efficiency. The quality checks are an essential part of the production process because they guarantee the level of quality of the products. Plus, Mila's product traceability of the components are assured by the automated integration with the milk processing machines and filling lines.

Thank you for your attention

For more information about our offer *CONTACT US* (+39) 0445 641844 sales@qualitas.it

See you on our next Webinar!





